

# TORQUE SPECIFICATION

| Part Tightened   | N-m | kgf·cm | ft·lbf     |
|--|-----|--------|------------|
| COOLER COMPRESSOR ASSY (1GR-FE)                          |     |        |            |
| Magnet clutch hub x Cooler compressor assy               | 18  | 183    | 13         |
| Compressor and magnetic clutch x Engine                  | 24  | 245    | 18         |
| Discharge hose sub-assy x Compressor and magnetic clutch | 9.8 | 100    | 87 in.·lbf |
| Suction hose sub-assy x Compressor and magnetic clutch   | 9.8 | 100    | 87 in.·lbf |