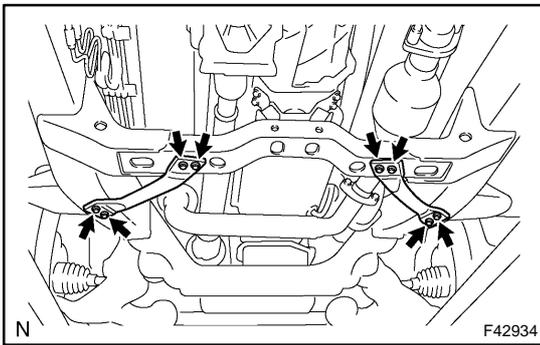


## REPLACEMENT

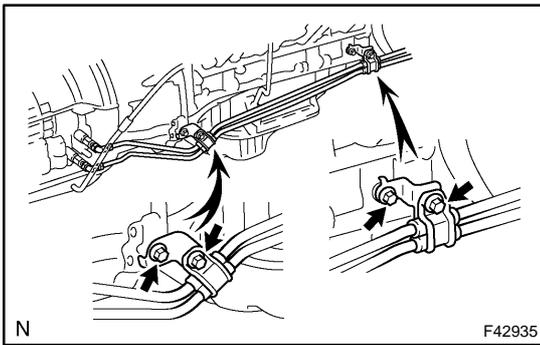
1. REMOVE ENGINE UNDER COVER SUB-ASSY NO.1
2. REMOVE ENGINE UNDER COVER ASSY REAR
3. DISCONNECT OXYGEN SENSOR(See page 15-2 )
4. REMOVE EXHAUST PIPE(See page 15-2 )
5. REMOVE PROPELLER SHAFT ASSY(See page 30-1 1)
6. DRAIN AUTOMATIC TRANSMISSION FLUID
  - (a) Remove the drain plug, gasket and drain ATF.
  - (b) Install a new gasket and drain plug.

**Torque: 28 N·m (285 kgf·cm, 21ft·lbf)**

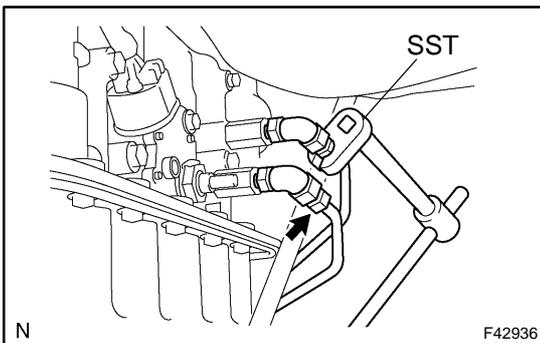


7. REMOVE FRONT SUSPENSION MEMBER BRACKET
  - (a) Remove the 4 bolts and front suspension member bracket.
8. REMOVE FRONT SUSPENSION MEMBER BRACKET LH
  - (a) Remove the 4 bolts and front suspension member bracket LH.

9. REMOVE TRANSMISSION OIL FILLER TUBE SUB-ASSY
  - (a) Remove the ATF level gauge.
  - (b) Remove the bolt and oil filler tube.
  - (c) Remove the O-ring from the oil filler tube.



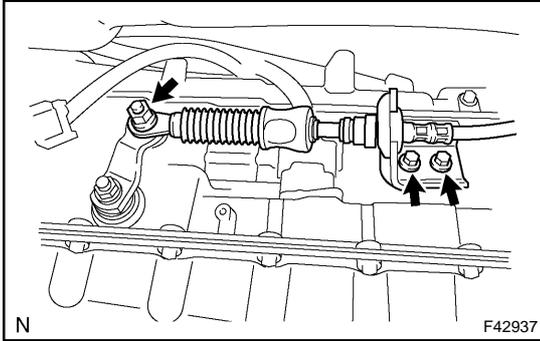
10. DISCONNECT OIL COOLER OUTLET TUBE NO.1
  - (a) Remove the 2 bolts and 2 clamps.



- (b) Using SST, disconnect the oil cooler outlet tube No.1.  
SST 09023-12700

**11. REMOVE OIL COOLER INLET TUBE NO.1**

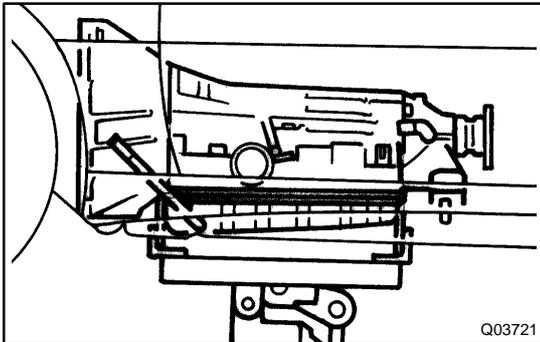
- (a) Using SST, disconnect the oil cooler inlet tube No.1.  
SST 09023-12700

**12. DISCONNECT TRANSMISSION CONTROL CABLE ASSY**

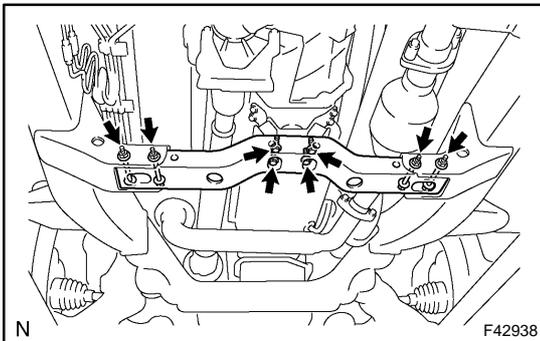
- (a) Remove the nut and disconnect the transmission control cable.  
(b) Remove the lock plate and disconnect the transmission control cable.

**13. REMOVE TRANSMISSION CONTROL CABLE BRACKET NO.1**

- (a) Remove the 2 bolts and transmission control cable bracket.

**14. SUPPORT AUTOMATIC TRANSMISSION ASSY****15. REMOVE FRAME CROSSMEMBER SUB-ASSY NO.3**

- (a) Remove the 4 bolts on the frame crossmember sub-assy No.3.  
(b) Remove the 4 nuts, 4 bolts and frame crossmember sub-assy No.3.

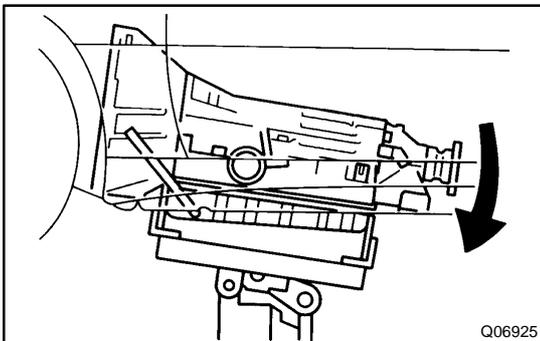
**16. DISCONNECT CONNECTOR**

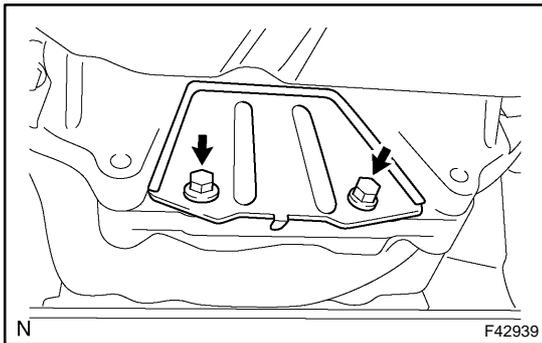
- (a) Tilt down the transmission.

**NOTICE:**

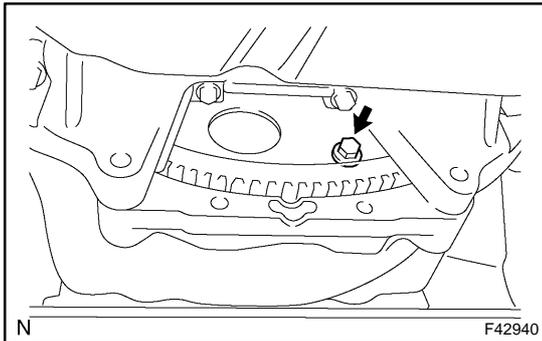
**Take care so that the cooling fan does not come in contact with the fan shroud.**

- (b) Disconnect the park/neutral position switch connector.  
(c) Disconnect the transmission wire connector.  
(d) Disconnect the 2 speed sensor connectors.

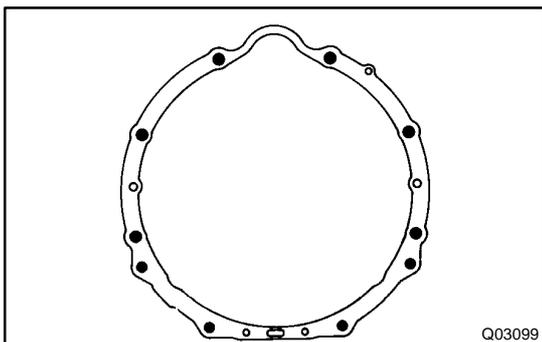
**17. DISCONNECT WIRE HARNESS**

**18. REMOVE FLYWHEEL HOUSING UNDER COVER**

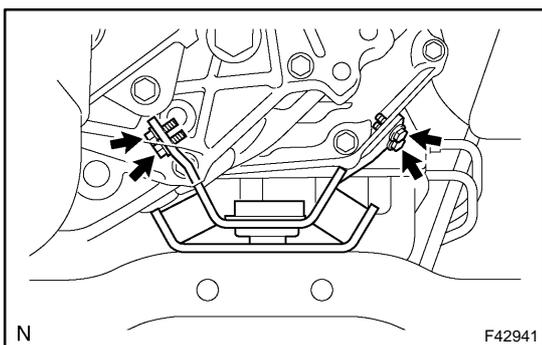
- (a) Remove the 2 bolts and flywheel housing under cover.

**19. REMOVE TRANSMISSION ASSY**

- (a) Turn the crankshaft to gain access to each bolt.  
 (b) Hold the crankshaft pulley nut with a wrench and remove the 6 bolts.



- (c) Remove the 10 bolts.  
 (d) Separate and remove the automatic transmission.

**20. REMOVE ENGINE MOUNTING INSULATOR REAR NO.1**

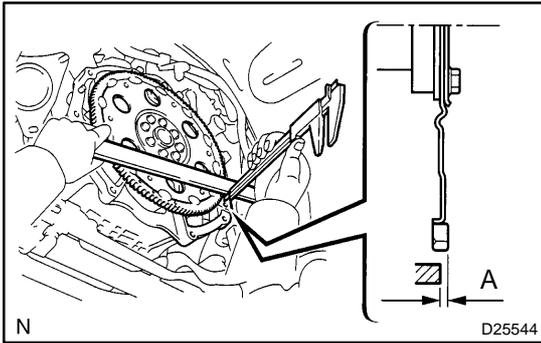
- (a) Remove the 4 bolts and engine mounting insulator rear from the automatic transmission.

**21. REMOVE TORQUE CONVERTER CLUTCH ASSY****22. INSPECT TORQUE CONVERTER CLUTCH ASSY(See page 40-20 )**

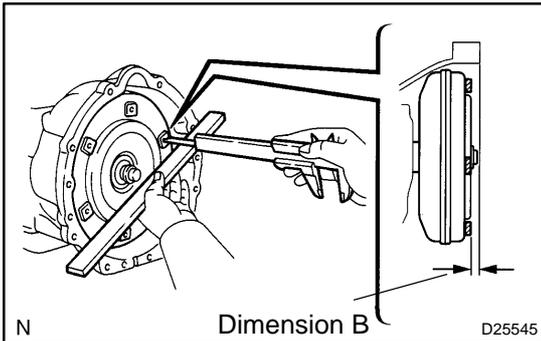
SST 09350-32014 (09351-32020)

**23. INSTALL TORQUE CONVERTER CLUTCH ASSY**

- (a) Install the torque converter clutch to the automatic transmission.

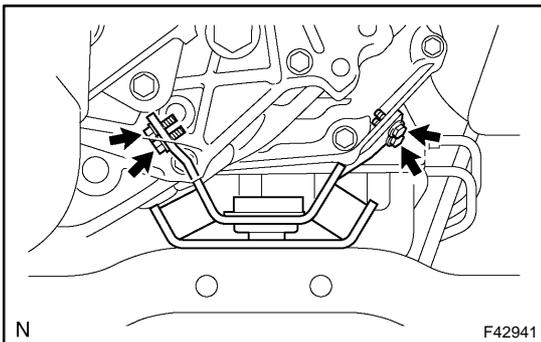


- (b) Using calipers and a straight edge, measure dimension A between the transmission and the end surface of the drive plate.



- (c) Using calipers and a straight edge, measure the dimension B shown in the illustration and check that B is greater than A measured in (b).

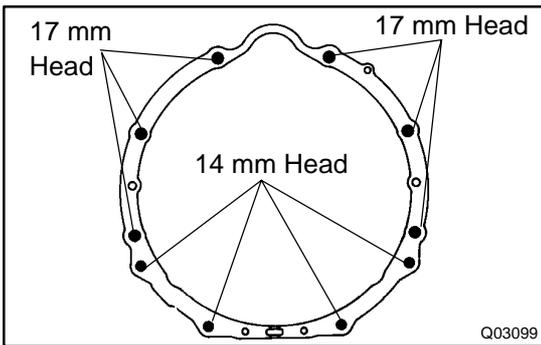
**Standard: A + 1 mm or more**



**24. INSTALL ENGINE MOUNTING INSULATOR REAR NO.1**

- (a) Install the engine mounting insulator rear and 4 bolts to the automatic transmission.

**Torque: 65 N·m (663 kgf·cm, 48 ft·lbf)**



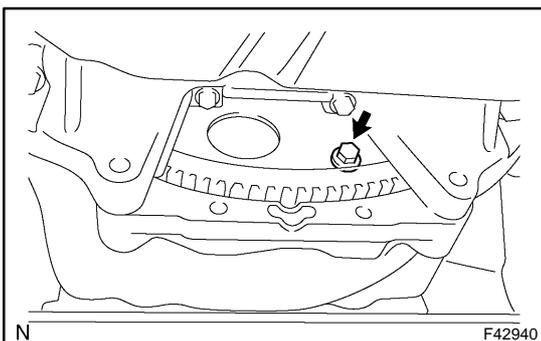
**25. INSTALL TRANSMISSION ASSY**

- (a) Install the automatic transmission and 10 bolts to the engine.

**Torque:**

**17 mm head: 71 N·m (720 kgf·cm, 53 ft·lbf)**

**14 mm head: 37 N·m (380 kgf·cm, 27 ft·lbf)**

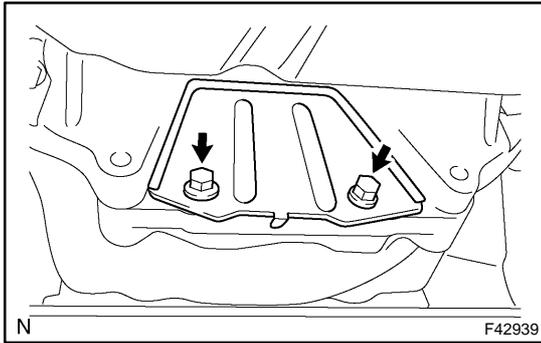


- (b) Install the 6 torque converter clutch mounting bolts.

**Torque: 48 N·m (490 kgf·cm, 35 ft·lbf)**

**HINT:**

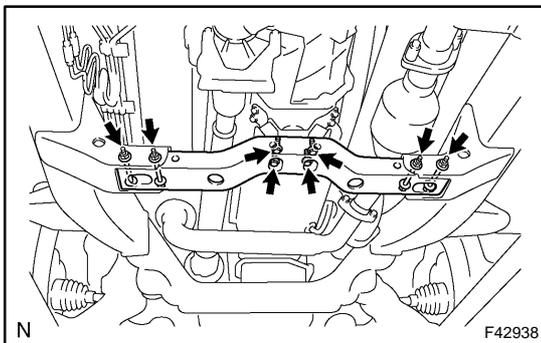
First install black colored bolt and then the 5 bolts.



## 26. INSTALL FLYWHEEL HOUSING UNDER COVER

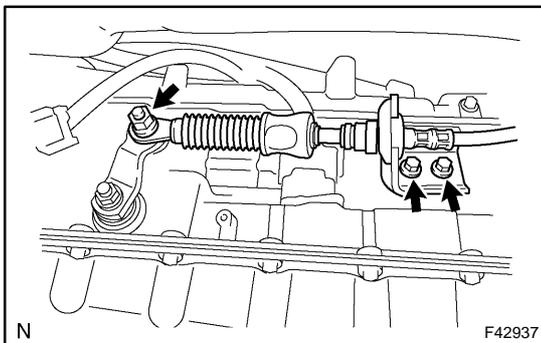
- (a) Install the flywheel housing under cover and 2 bolts.  
**Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)**

## 27. INSTALL WIRE HARNESS



## 28. INSTALL FRAME CROSSMEMBER SUB-ASSY NO.3

- (a) Install the frame crossmember sub-assy No.3 with 4 bolts and 4 nuts.  
**Torque: 72 N·m (730 kgf·cm, 53 ft·lbf)**
- (b) Install the frame crossmember sub-assy No.3 with 4 bolts.  
**Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)**



## 29. INSTALL TRANSMISSION CONTROL CABLE BRACKET NO.1

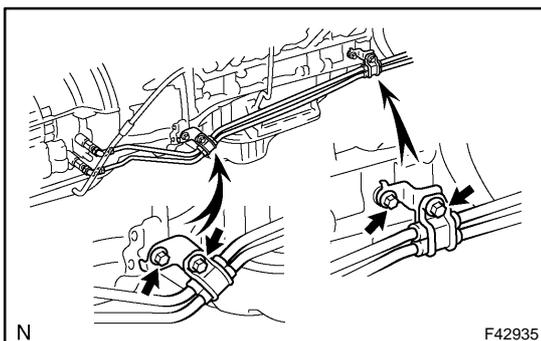
- (a) Install the transmission control cable bracket No.1 with 2 bolts.  
**Torque: 12 N·m (122 kgf·cm, 9 ft·lbf)**

## 30. CONNECT TRANSMISSION CONTROL CABLE ASSY

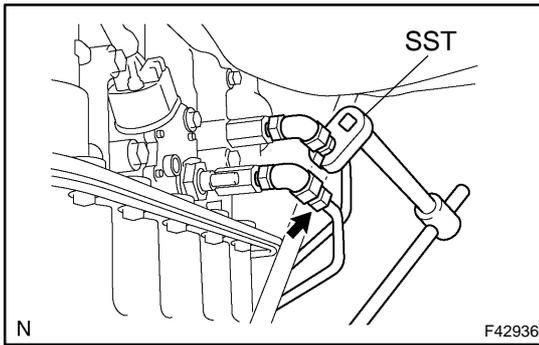
- (a) Connect the transmission control cable with lock plate.  
**Torque: 12 N·m (122 kgf·cm, 9 ft·lbf)**
- (b) Connect the transmission control cable with nut.

## 31. INSTALL OIL COOLER OUTLET TUBE NO.1

- (a) Temporarily install the oil cooler outlet tube No.1.  
 (b) Temporarily install the oil cooler inlet tube No.1.



- (c) Install the 2 clamps and 2 bolts.  
**Torque: 5 N·m (50 kgf·cm, 43 in·lbf)**



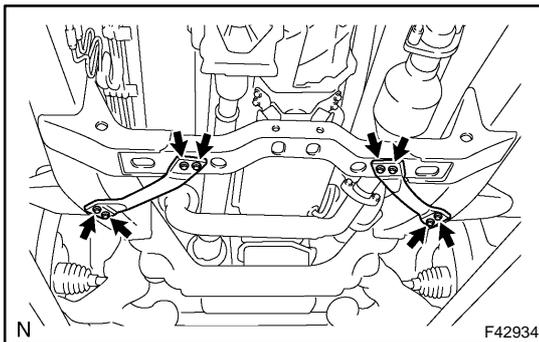
- (d) Using SST, tighten the oil cooler outlet tube No.1.  
SST 09023-12700  
**Torque: 34 N·m (346 kgf·cm, 25 ft·lbf)**

### 32. INSTALL OIL COOLER INLET TUBE NO.1

- (a) Using SST, tighten the oil cooler inlet tube No.1.  
SST 09023-12700  
**Torque: 34 N·m (346 kgf·cm, 25 ft·lbf)**

### 33. INSTALL TRANSMISSION OIL FILLER TUBE SUB-ASSY

- (a) Coat a new O-ring with ATF, and install them to the oil filler tube.  
(b) Install the oil filler tube and bolt to the automatic transmission.  
**Torque: 12 N·m (122 kgf·cm, 9 ft·lbf)**  
(c) Install the ATF level gauge.



### 34. INSTALL FRONT SUSPENSION MEMBER BRACKET LH

- (a) Install the front suspension member bracket LH with 4 bolts.  
**Torque: 33 N·m (336 kgf·cm, 24 ft·lbf)**

### 35. INSTALL FRONT SUSPENSION MEMBER BRACKET

- (a) Install the front suspension member bracket with 4 bolts.  
**Torque: 33 N·m (336 kgf·cm, 24 ft·lbf)**

36. INSTALL PROPELLER SHAFT ASSY(See page 30-1 1)  
37. ADJUST SHIFT LEVER POSITION(See page 40-39 )  
38. INSTALL EXHAUST PIPE(See page 15-2 )  
39. INSTALL OXYGEN SENSOR(See page 15-2 )  
40. INSTALL ENGINE UNDER COVER SUB-ASSY NO.1  
41. INSTALL ENGINE UNDER COVER ASSY REAR  
42. ADD AUTOMATIC TRANSMISSION FLUID  
43. INSPECT AUTOMATIC TRANSMISSION FLUID(See page 40-2 )  
44. INSPECT SHIFT LEVER POSITION(See page 40-39 )  
45. CHECK EXHAUST GAS LEAK