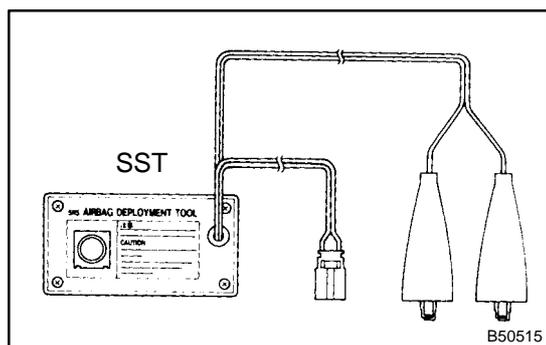


## DISPOSAL

### HINT:

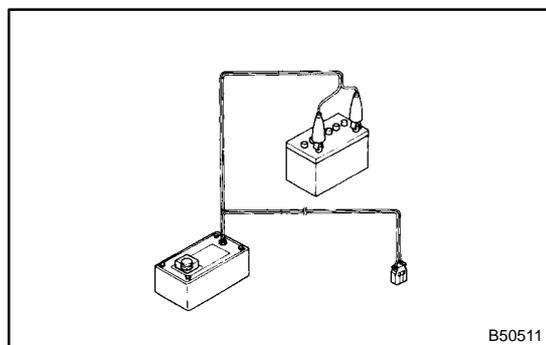
When scrapping vehicles equipped with the seat belt pretensioner or disposing of the front seat outer belt (with seat belt pretensioner), always first activate the seat belt pretensioner in accordance with the procedures described below. If any abnormality occurs in operation of the seat belt pretensioner, contact the SERVICE DEPT. of the TOYOTA MOTOR SALES, U.S.A., INC. When disposing of the front seat outer belt (with seat belt pretensioner) activated in a collision, follow the same procedures given in step 2-(e) in DISPOSAL.



### CAUTION:

- Never dispose of the outer belt with inactivated pretensioner.
- The seat belt pretensioner produces a sizeable exploding sound when it activates, so perform the operation outdoors so that it will not create a nuisance to nearby residents.
- When activating the outer belt (with seat belt pretensioner), perform operation at least 10 m (33 ft) away from the outer belt.
- Use gloves and safety glasses when handling the seat belt with activated pretensioner.
- Always wash your hands with water after completing operation.
- Do not apply water, etc. to the outer belt with activated pretensioner.
- When activating the seat belt pretensioner, always use the specified SST (SRS airbag deployment tool). Perform operation in a place away from electrical noise.

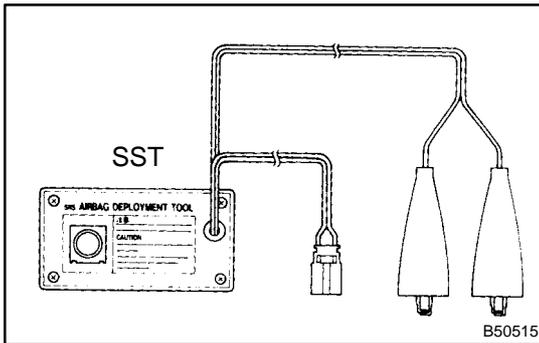
SST 09082-00700



### 1. DISPOSE OF FRONT SEAT OUTER BELT ASSY RH (WHEN INSTALLED IN VEHICLE)

#### HINT:

Check that the battery positive voltage is above 12 V.

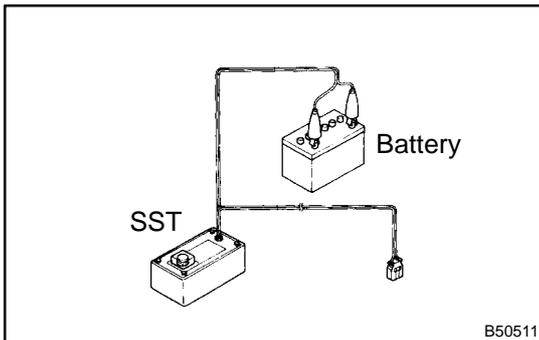


(a) Check the functioning of SST.

**CAUTION:**

**When activating the seat belt pretensioner, always use the specified SST.**

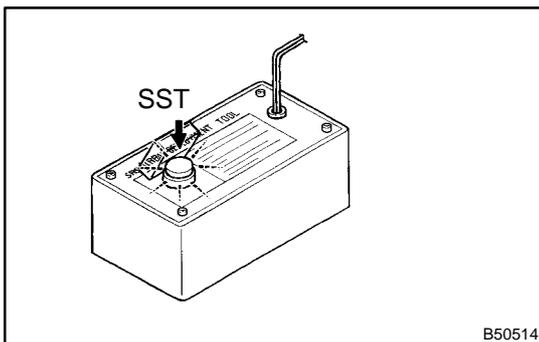
SST 09082-00700, 09082-00770



- (1) Connect the SST red clip to the battery positive (+) terminal and the black clip to the battery negative (-) terminal.

**HINT:**

Do not connect the yellow connector which should be connected to the seat belt pretensioner.



- (2) Press the SST activation switch, and check that the LED of the SST activation switch lights up.

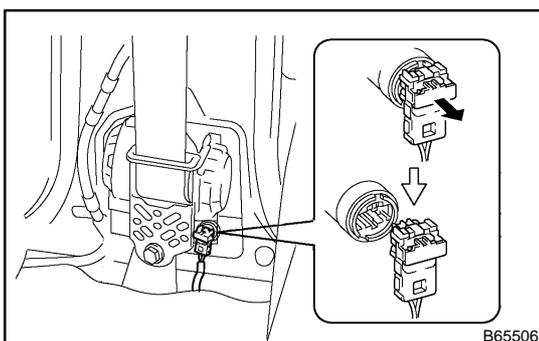
**CAUTION:**

**If the LED lights up when the activation switch is not pressed, the SST probably malfunctions, so definitely do not use the SST.**

(b) Disconnect the SST from the battery.

(c) Disconnect the pretensioner connector.

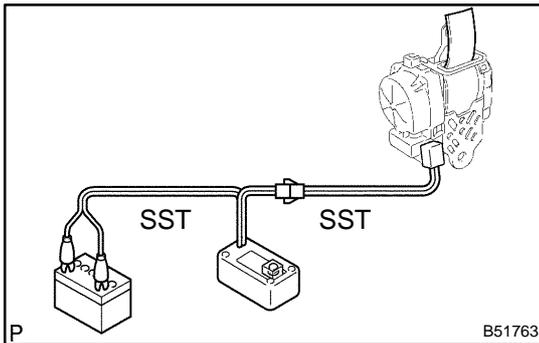
- (1) Disconnect the battery negative (-) terminal.
- (2) Check the SRS airbag system (See page 60-1).
- (3) Remove the front door scuff plate RH (See page 76-42).
- (4) Remove the rear door scuff plate RH (See page 76-42).
- (5) Remove the front door weatherstrip RH.
- (6) Remove the rear door weatherstrip RH.
- (7) Remove the center pillar garnish lower RH (See page 76-42).



- (8) Disconnect the pretensioner connector as shown in the illustration.

(d) Install the SST.

- (1) Install the floor anchor of the seat belt.

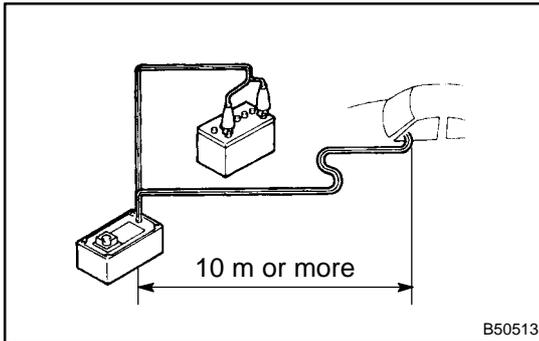


- (2) Connect SST, then connect them to the seat belt pretensioner.

SST 09082-00700, 09082-00770

**NOTICE:**

**To avoid damaging the SST connector and wire harness, do not lock the secondary lock of the twin lock.**



- (3) Move the SST at least 10 m (33 ft) away from the front of the vehicle.

- (4) Close all the doors and windows of the vehicle.

**NOTICE:**

**Take care not to damage the SST wire harness.**

- (5) Connect the SST red clip to the battery positive (+) terminal and the black clip to the negative (-) terminal.

- (e) Activate the seat belt pretensioner.

- (1) Confirm that no one is inside the vehicle or within 10 m (33 ft) area around the vehicle.

- (2) Press the SST activation switch and activate the seat belt pretensioner.

**HINT:**

The seat belt pretensioner operates simultaneously with the LED of the SST activation switch lighting up.

- (f) Dispose of the front seat outer belt (with the seat belt pretensioner).

**CAUTION:**

- The outer belt is very hot when the seat belt pretensioner is activated, so leave it untouched for at least 30 minutes after the activation.
- Use gloves and safety glasses when handling the outer belt with activated pretensioner.
- Always wash your hands with water after completing operation.
- Do not apply water, etc. to the outer belt with activated pretensioner.

**HINT:**

When scrapping a vehicle, activate the seat belt pretensioner, and then scrap the vehicle with activated outer belt being installed.

**2. DISPOSE OF FRONT SEAT OUTER BELT ASSY RH (WHEN NOT INSTALLED IN VEHICLE)**

**NOTICE:**

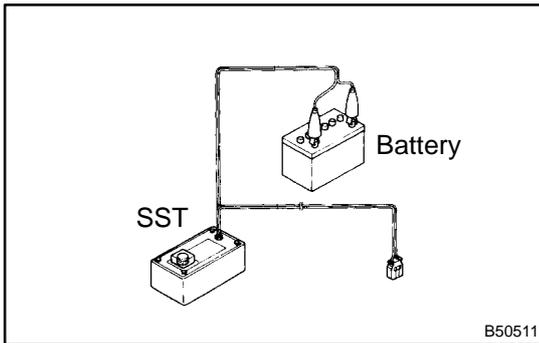
- When disposing of the outer belt (with the seat belt pretensioner) only, never use the customer's vehicle to activate the seat belt pretensioner.
- Be sure to follow the procedures given below when activating the seat belt pretensioner.

- (a) Remove the front seat outer belt assy (See page 61-10).

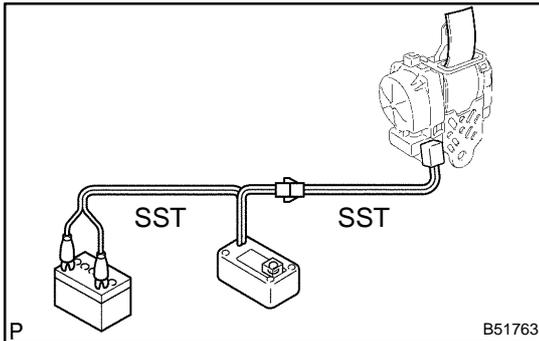
**HINT:**

Cut the belt near the stopper of tongue plate, then fully retracted webbing in retractor.

## SEAT BELT - FRONT SEAT BELT



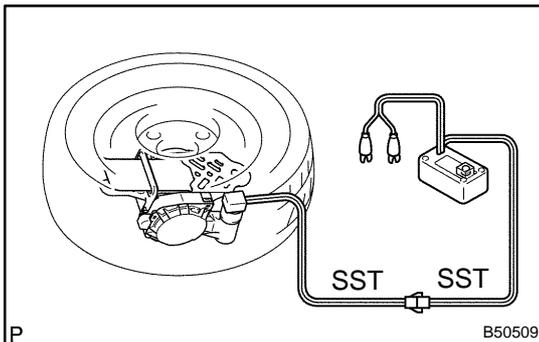
- (b) Check the functioning of SST (See step 1-(a)).  
SST 09082-00700, 09082-00770



- (c) Install the SST.  
(1) Connect SST, then connect them to the seat belt pretensioner.  
SST 09082-00700, 09082-00770

**NOTICE:**

**To avoid damaging the SST connector and wire harness, do not lock the secondary lock of the twin lock.**



- (2) Place the front seat outer belt on the ground and cover it with a disc wheel with tire.

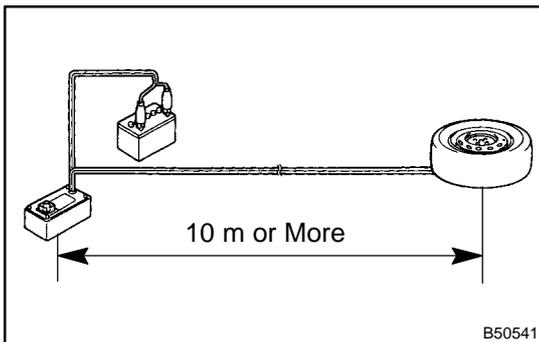
**NOTICE:**

**Place the outer belt, as shown in the illustration.**

- (3) Move the SST at least 10 m (33 ft) away from the disc wheel.

**NOTICE:**

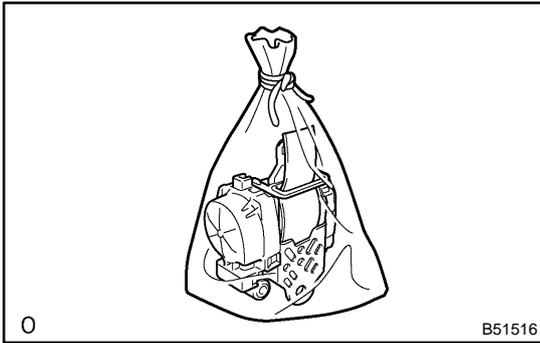
**Take care not to damage the SST wire harness.**



- (d) Activate the seat belt pretensioner.  
(1) Connect the SST red clip to the battery positive (+) terminal and the black clip to the battery negative (-) terminal.  
(2) Check that no one is within 10 m (33 ft) area around the disc wheel.  
(3) Press the SST activation switch and activate the seat belt pretensioner.

**HINT:**

The seat belt pretensioner operates simultaneously with the LED of the SST activation switch lighting up.



- (e) Dispose of the front seat outer belt assy (with the seat belt pretensioner).

**CAUTION:**

- **The outer belt is very hot when the seat belt pretensioner is activated, so leave it untouched for at least 30 minutes after the activation.**
- **Use gloves and safety glasses when handling the front seat outer belt with activated pretensioner.**
- **Always wash your hands with water after completing operation.**
- **Do not apply water, etc. to the outer belt with activated pretensioner.**
  - (1) Remove the disc wheel and SST.
  - (2) Place the outer belt in a vinyl bag, tie the end tightly and dispose of it in the same way as other general parts.