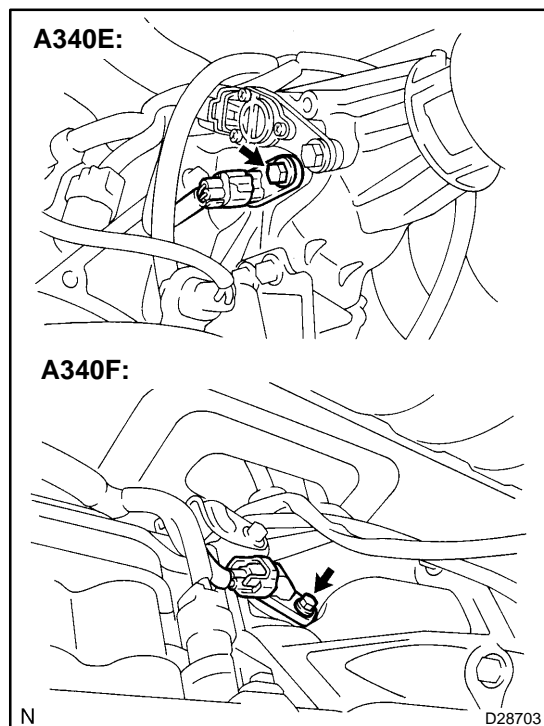


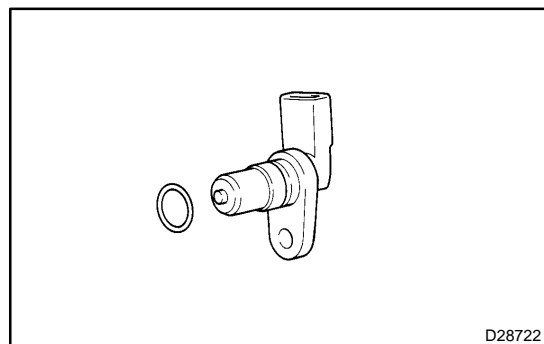
SPEED SENSOR (1GR-FE) REPLACEMENT

400YS-01

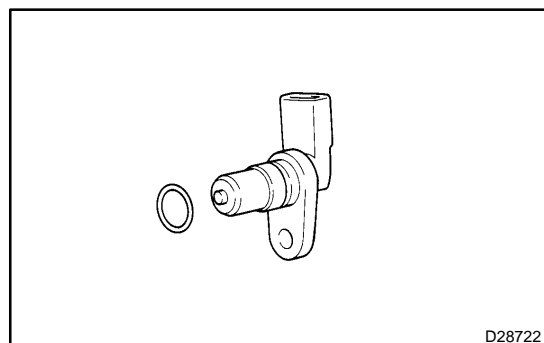


1. REMOVE SPEED SENSOR

- (a) Disconnect the speed sensor connector.
- (b) Remove the bolt and speed sensor.

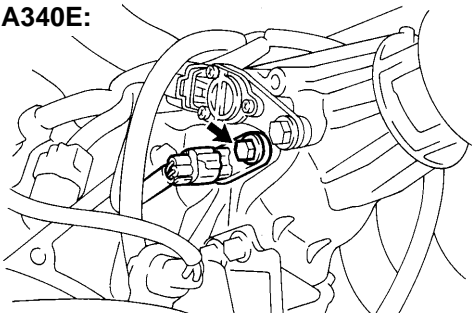
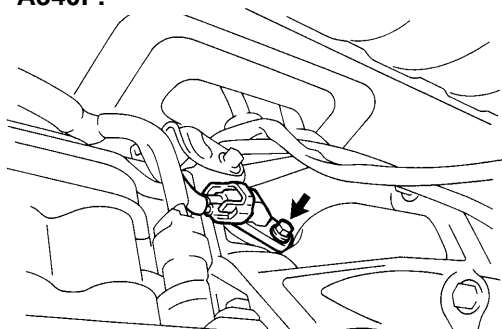


- (c) Remove the O-ring from the speed sensor.



2. INSTALL SPEED SENSOR

- (a) Coat a new O-ring with ATF and install it to the speed sensor.

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- (b) Install the speed sensor with the bolt.
Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)
- (c) Connect the speed sensor connector.