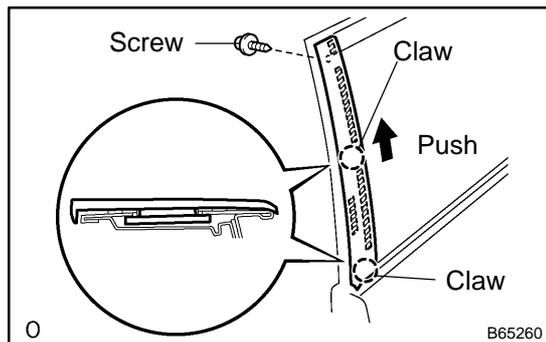


REAR DOOR WINDOW FRAME MOULDING FRONT LH REPLACEMENT

7600S-01

HINT:

On the RH side, use the same procedures as on the LH side.



1. REMOVE REAR DOOR WINDOW FRAME MOULDING FRONT LH

- (a) Remove the screw.
- (b) Using a heat light, heat the moulding to 40 - 60 °C (104 - 140 °F).

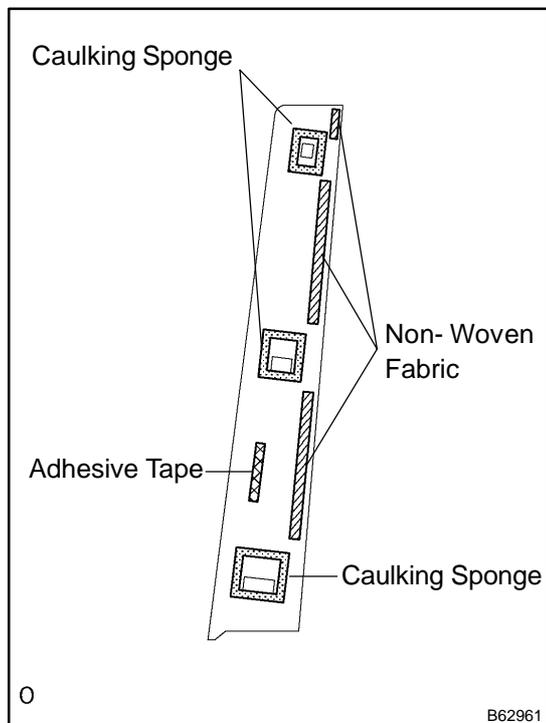
NOTICE:

Do not heat the moulding excessively.

- (c) Disengage the 2 claws by pushing the moulding and remove the moulding.

NOTICE:

If reusing the moulding, take care not to damage the moulding.



2. INSTALL REAR DOOR WINDOW FRAME MOULDING FRONT LH

- (a) Using a shop rag, remove the adhesive tape from the moulding.

HINT:

Leave as much adhesive on the body as possible.

- (1) Clean the contact surface of the body with a piece of shop rag saturated with white gasoline.

HINT:

Even if all the adhesive has been removed, clean the body.

- (b) Clean the outer circumference of the moulding with white gasoline.

- (1) Apply new adhesive tape to the moulding as shown in the illustration.

- (2) Using a heat light, heat the body and moulding.

Heating temperature:

Body	40 - 60°C (104 - 140°F)
Moulding	20 - 30°C (68 - 86°F)

NOTICE:

Do not heat the body and moulding excessively.

- (c) Remove the moulding release sheet from the moulding face.

HINT:

Be careful for dirt or foreign objects not to stick to the adhered part when peeling off the moulding release sheet.

(d) Engage the 2 claws and install the moulding.

NOTICE:

Do not apply excessive force onto the moulding, but steady pressure with your thumbs.