

REPLACEMENT

HINT:

On the RH side, use the same procedures as on the LH side.

1. REMOVE LH STEP SUB-ASSY

- (a) Remove the 6 bolts holding the side step assy to the side step brackets.
- (b) w/ Step lamp:
Disconnect the step lamp wiring connector.
- (c) Remove the side step assy.

2. REMOVE SIDE STEP BRACKET

- (a) Remove the 6 bolt and 3 brackets.

3. INSTALL SIDE STEP BRACKET

- (a) Install the 3 brackets with the 6 bolts.

Torque: 19.5 N·m (199 kgf·cm, 14 ft·lbf)

4. INSTALL LH STEP SUB-ASSY

- (a) Install the step sub-assy with the 6 bolts.

Torque: 5.0 N·m (51 kgf·cm, 44 ft·lbf)