

## TORQUE SPECIFICATION

Part Tightened	N-m	kgf-cm	ft-lbf
Starter assy x Transmission housing	37	377	27
Starter assy x Terminal 30	9.8	100	7
Starter commutator end frame assy x Starter drive housing assy (Starter Assy 1.6 kW)	6.0	61	53 in. lbf
Starter drive housing assy x Repair service starter kit (Starter Assy 1.6 kW)	7.5	76	66 in. lbf
Lead wire x Repair service starter kit (Starter Assy 1.6 kW)	10	102	7.4
Commutator end frame x Brush holder (Starter Assy 2.0 kW)	3.8	39	34 in. lbf
Starter drive housing assy x Magnetic Starter Switch (Starter Assy 2.0 kW)	9.3	95	82 in. lbf
Commutator end frame x Starter drive housing assy (Starter Assy 2.0 kW)	9.3	95	82 in. lbf
Lead wire x Terminal C of starter (Starter Assy 2.0 kW)	5.9	60	52 in. lbf
Engine wire x Cylinder block	13	133	10
Manifold stay x Transmission housing and Exhaust manifold	40	408	30
Steering sliding yoke x Steering intermediate shaft No.2	36	370	27
Generator assy x V-ribbed belt tensioner and cylinder head	43	438	32
Generator assy x Wire harness clamp bracket	8.0	82	71 in. lbf
Generator assy x Terminal B	9.8	100	7
Wire harness stay x Body	8.0	82	71 in. lbf
V-bank cover x Intake air surge tank sub-assy and Air cleaner assy	7.5	76	66 in. lbf
Engine under cover sub-assy No.1 x Frame assy	29	296	21
Engine under cover assy rear x Frame assy	29	296	21
Retainer plate x Drive end frame assy generator	2.6	27	23 in. lbf
Generator coil assy x Drive frame assy generator	5.8	59	51 in. lbf
Generator brush holder assy x Generator coil assy	1.8	18	16 in. lbf
Generator rear end cover x Generator coil assy	4.6	47	41 in. lbf
Generator pulley x Generator rotor assy	110	1,122	81