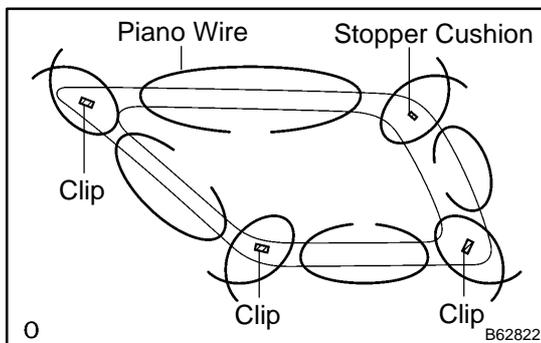


## REPLACEMENT

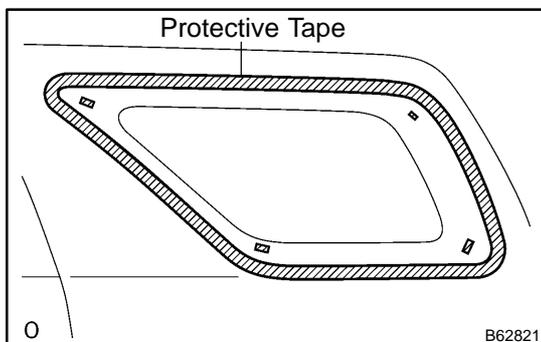
### HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
  - On the LH side, use the same procedures as on the RH side.
1. **REMOVE REAR SEAT CUSHION ASSY LH (See page 72-20 )**
  2. **REMOVE REAR SEAT BACK ASSY LH (See page 72-20 )**
  3. **REMOVE ROOF SIDE GARNISH ASSY INNER LH (See page 76-42 )**
    - (a) Remove the deck board.
    - (b) Remove the deck board assy.
    - (c) Remove the rear floor mat support plate.
    - (d) Remove the back door weatherstrip.
    - (e) Remove the rear door scuff plate LH.
    - (f) Remove the rear door opening trim weatherstrip LH.
    - (g) Remove the luggage hold belt striker assy.
    - (h) Remove deck trim cover rear.
    - (i) Remove the deck floor box LH
    - (j) Remove deck trim side panel assy LH.
    - (k) Remove the quarter trim cover RH.
    - (l) Remove the tonneau cover hook B.
    - (m) Remove the roof side garnish assy inner LH.



#### 4. REMOVE QUARTER WINDOW ASSY RR LH

- (a) Disconnect the connectors.
- (b) Pass a piano wire through between the body and glass from the interior.
- (c) Tie both wire ends to wooden blocks or similar objects.



### HINT:

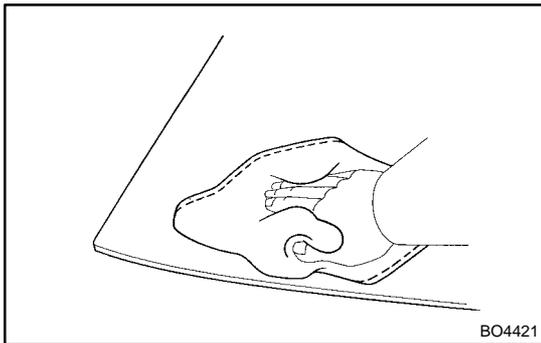
Apply protective tape to the outer surface to prevent the surface from being scratched.

### NOTICE:

- **When separating the glass, take care not to damage the paint and the interior and exterior ornaments.**
  - **To prevent scratching the safety pad when removing the glass, place a plastic sheet between the piano wire and safety pad.**
- (d) Cut off the adhesive by pulling the piano wire around the glass.
  - (e) Remove the glass.

### NOTICE:

**Leave as much adhesive on the body as possible when removing the glass.**

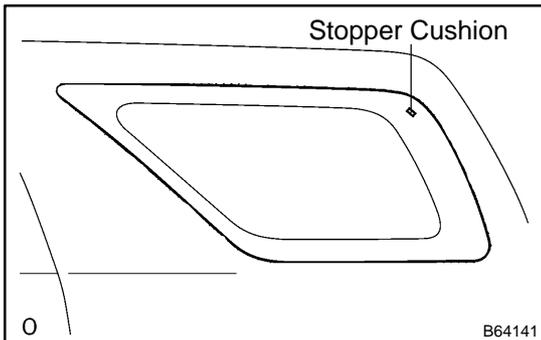


### 5. CLEAN QUARTER WINDOW ASSY RR LH

- (a) Clean the outer circumference of the glass with white gasoline.

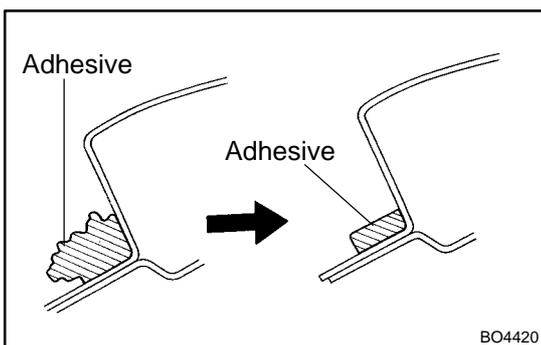
#### NOTICE:

- Do not touch the glass surface after cleaning it.
- Be careful not to damage the body.



### 6. INSTALL STOPPER CUSHION

- (a) Install new stopper cushion to the body, as shown in the illustration.



### 7. INSTALL QUARTER WINDOW ASSY RR LH

- (a) Clean and shape the contact surface of the vehicle body.
- (1) Using a knife, cut away any rough adhesive on the contact surface of the body to shape the surface.

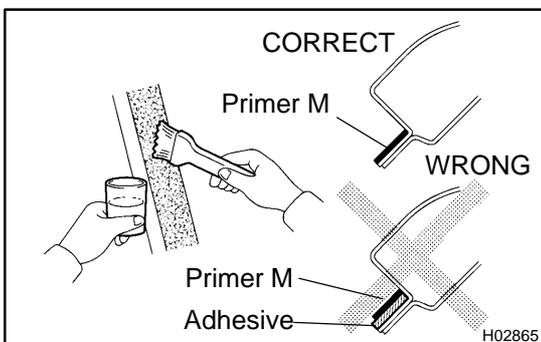
#### HINT:

Leave as much adhesive on the body as possible.

- (2) Clean the contact surface of the body with a piece of shop rag saturated with cleaner.

#### HINT:

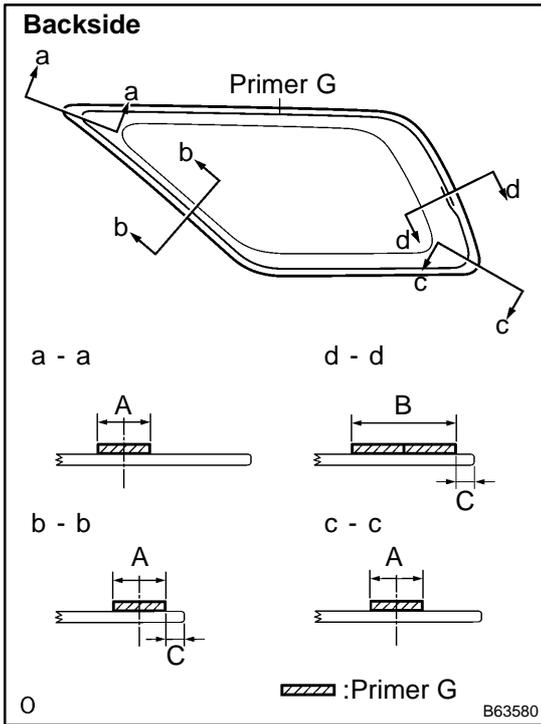
Even if all the adhesive has been removed, clean the body.



- (b) Using a brush, coat the exposed part of the body on the vehicle side with Primer M.

#### NOTICE:

- Dry the primer coating for 3 minutes or more.
- Do not coat the adhesive with Primer M.
- Do not keep any of the opened Primer M for later use.



(c) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.

**HINT:**

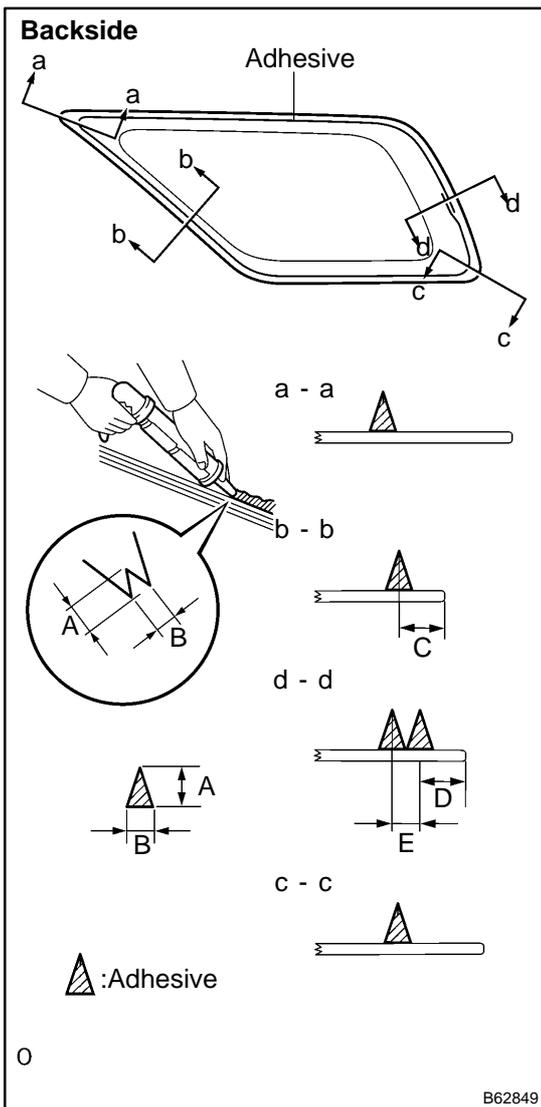
If the area other than the specified is coated by accident, wipe off the primer with a clean shop rag before it dries.

**NOTICE:**

- Dry the primer coating for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.

**Dimension:**

|   |                     |
|---|---------------------|
| A | 20.0 mm (0.787 in.) |
| B | 26.0 mm (1.024 in.) |
| C | 5.0 mm (0.197 in.)  |



(d) Apply adhesive.

**Adhesive: Part No. 08850-00801 or equivalent**

(1) Cut off the tip of the cartridge nozzle as shown in the illustration.

**HINT:**

After cutting off the tip, use all adhesive within the time described in the table below.

**Tackfree time:**

| Temperature | Tackfree Time |
|-------------|---------------|
| 35°C (95°F) | 15 minutes    |
| 20°C (68°F) | 100 minutes   |
| 5°C (41°F)  | 8 hours       |

- (2) Load the sealer gun with the cartridge.
- (3) Coat the glass with adhesive as shown in the illustration.

**Dimension:**

|   |                     |
|---|---------------------|
| A | 12.0 mm (0.472 in.) |
| B | 8.0 mm (0.315 in.)  |
| C | 13.0 mm (0.512 in.) |
| D | 13.0 mm (0.512 in.) |
| E | 8.0 mm (0.315 in.)  |

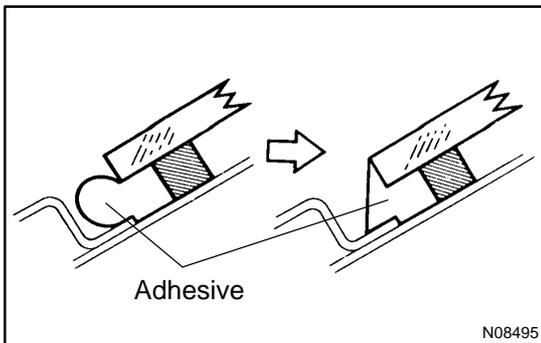
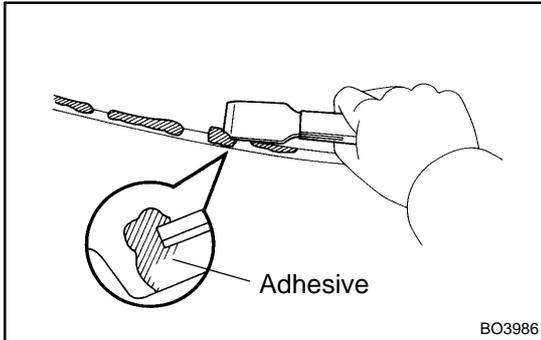
(e) Install the glass to the body.

(1) Hold quarter window assy in place securely with protective tape or equivalent to the body until the adhesive hardens.

**NOTICE:**

- Dry the primer coating for 3 minutes or more.
- Check that the clips are attached to the body correctly.

- **Check the clearance between the body and glass.**
  - (2) Lightly press the glass front surface for close contact.
  - (3) Using a scraper, remove any excess or protruding adhesive.



**HINT:**

Apply adhesive onto the glass rim.

**NOTICE:**

**Take care not to drive the vehicle during the time described in the table below.**

**Minimum time:**

| Temperature | Minimum time prior to driving the vehicle |
|-------------|---|
| 35°C (95°F) | 1.5 hours                                 |
| 20°C (68°F) | 5 hours                                   |
| 5°C (41°F)  | 24 hours                                  |

**8. INSPECT FOR LEAKS AND REPAIR**

- (a) Conduct a leak test after the adhesive has completely hardened.
- (b) Seal any leaks with auto glass sealer.