

OVERHAUL

CAUTION:

- Wear the gloves, because the cutting surface of the seat back frame and seat adjuster may injure your hand.
- Work must be started 90 seconds after the ignition switch is turned to the LOCK position and the negative (-) terminal cable is disconnected from the battery.
(The SRS is equipped with a back-up power source. If work is started within 90 seconds from disconnecting the negative (-) terminal cable of the battery, the SRS may be deployed.)

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- On the RH side, use the same procedures as on the LH side.

1. REMOVE FRONT SEAT ASSY LH

- Remove the headrest.
- Using a screwdriver, remove the 4 seat track covers.

HINT:

Tape the screwdriver tip before use.

- Disconnect the connectors under the seat.
- Remove the 4 bolts and the seat assy.

NOTICE:

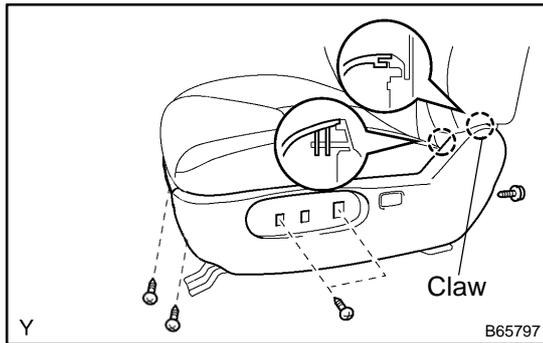
Be careful not to damage the body.

2. REMOVE FRONT SEAT CUSHION SHIELD LH

- Using a screwdriver, remove the 2 reclining power seat switch knobs.

HINT:

Tape the screwdriver tip before use.



- Remove the 5 screws.
- Using a screwdriver, disengage the claws and remove the cushion shield with inner No.1 LH, and then disconnect the connector.

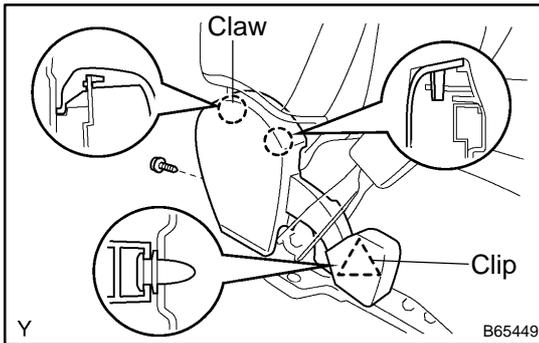
HINT:

Tape the screwdriver tip before use.

- Remove the 2 screws and lumbar support switch.

3. REMOVE FRONT SEAT INNER BELT ASSY LH

- Remove the nut and the inner belt assy.



- 4. REMOVE FRONT SEAT CUSHION SHIELD INNER LH**
- Remove the screw.
 - Using a screwdriver, disengage the 2 claws and clip and remove the cushion shield.

HINT:

Tape the screwdriver tip before use.

5. REMOVE FRONT SEAT CUSHION SHIELD INNER NO.1 LH

- Remove the screw and cushion shield.

6. REMOVE POWER SEAT SWITCH

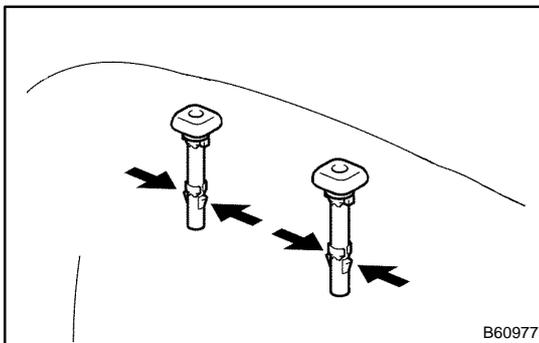
- Disconnect the connectors.
- Remove the 3 screws and power seat switch.

7. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

- Disengage the hook, and remove the seat cushion cover together with the pad.
- Remove the hog rings, seat cushion cover.

8. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER

- Remove the 2 screws and seatback board.
- w/ Side airbag:
Remove the hog rings, nut and seatback cover bracket.



- Remove the 2 headrest supports.
- Remove the hog rings and seatback cover together with the pad.
- Remove the hog rings and seatback cover.

9. REMOVE FRONT SEAT ADJUSTER SUB-ASSY LH

- Remove the 2 screws and the lumbar support adjuster assy.
- Remove the wire harness connector.
- Remove the 3 screws and 2 reclining adjuster inside covers LH.
- Remove the 3 screws and 2 reclining adjuster inside covers RH.
- Remove the screw and vertical adjuster bracket cover outer.
- Remove the screw and vertical adjuster bracket cover inner.

10. REMOVE SEAT POSITION AIR BAG SENSOR (w/ SIDE AIRBAG)

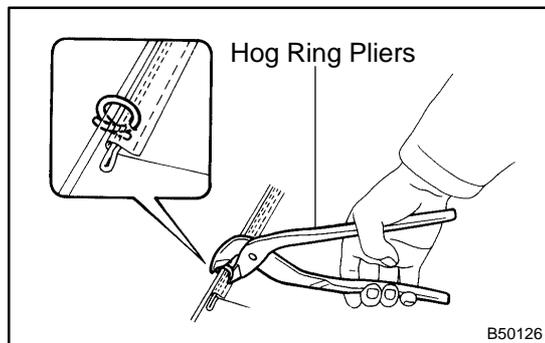
- Remove the screw and airbag sensor.

11. INSTALL SEAT POSITION AIR BAG SENSOR (w/ SIDE AIRBAG)

- Install the airbag sensor with the screw.
Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)

12. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER

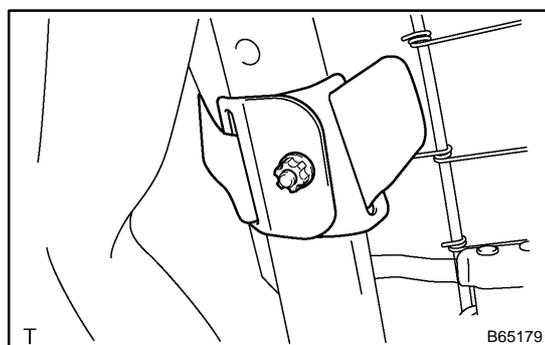
- (a) Install the lumbar support adjuster assembly LH with the 2 screws.
- (b) Install the seatback pad.
- (c) Cover the top of the seatback pad with the seatback cover.
- (d) Install the 2 headrest supports.



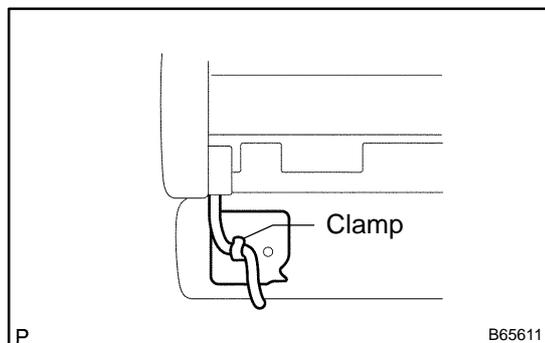
- (e) Using hog ring pliers, install the seatback cover completely with new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**



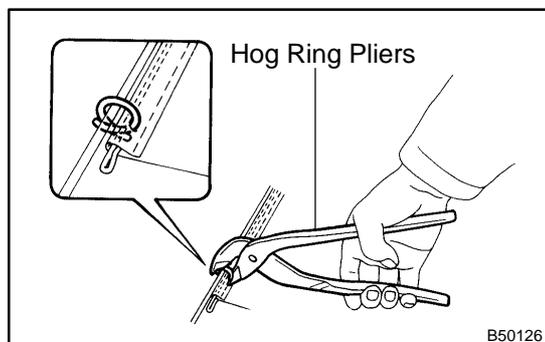
- (f) w/ Side airbag:
Install the seatback cover bracket with the nut.
Torque: 5.5 N·m (56 kgf·cm, 48 in·lbf)



- (g) w/ Side airbag:
Install the wire harness and clamp of the side airbag through the seat cushion cover end.

NOTICE:

- **Be careful not to damage the cover.**

**13. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER**

- (a) Install the seat cushion pad to the seat cushion cover.
- (b) Using hog ring pliers, install the seat cushion cover with new hog rings to the seat cushion pad.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**

14. INSTALL FRONT SEAT INNER BELT ASSY LH

- (a) Install the inner belt assy with the nut.
Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)
- (b) Connect the connectors.
- (c) Check that the inner seat belt moves smoothly.

15. INSTALL FRONT SEAT ASSY LH

- (a) Place the seat in the cabin.

NOTICE:

Be careful not to damage the body.

- (b) Connect the connectors under the seat.
(c) Install the seat assy with the 4 bolts.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

- (d) Install the 4 seat track covers.
(e) Install the headrest.

16. INSPECT POWER SEAT OPERATION (See page [72-3](#))