

## REPLACEMENT

### 1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

- (a) Turn the A/C switch ON.
- (b) Operating the cooler compressor at the engine rpm of approx. 1,000 for 5 to 6 min., circulate the refrigerant and collect compressor oil remaining in each component into the cooler compressor as much as possible.
- (c) Stop the engine.
- (d) Let the refrigerant gas out.

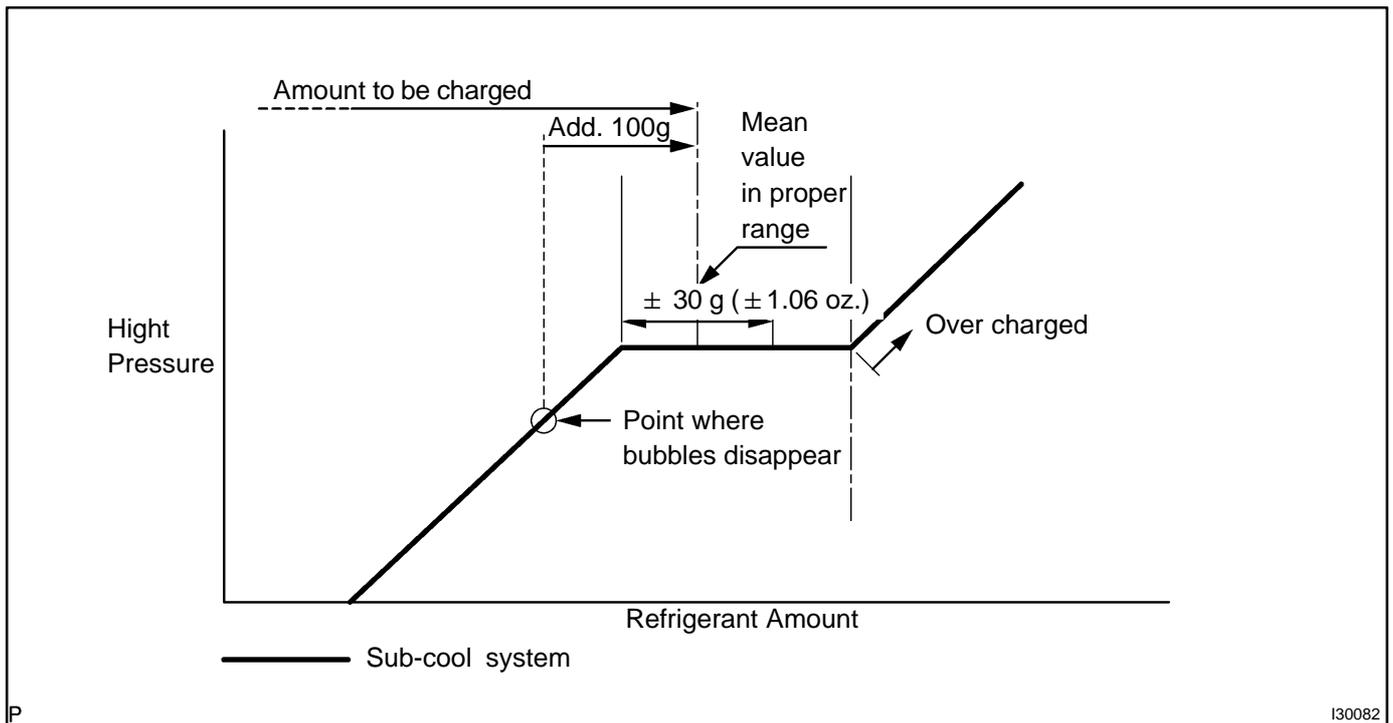
SST 07110-58060 (07117-58080, 07117-58090, 07117-78050, 07117-88060, 07117-88070, 07117-88080)

### 2. CHARGE REFRIGERANT

- (a) Using a vacuum pump, perform a vacuum purging.
- (b) Charge refrigerant, HFC-134a (R134a).

**Standard: 650 ± 30 g (22.92 ± 1.06 oz.)**

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### 3. WARM UP ENGINE

### 4. INSPECT LEAKAGE OF REFRIGERANT

- (a) Using a gas leak detector, check for leakage of refrigerant.