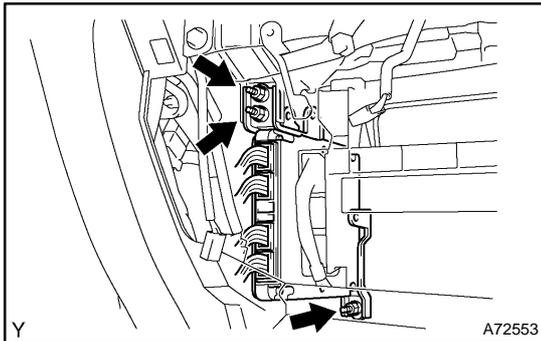


ECM (2UZ-FE) REPLACEMENT

100AH-01

1. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.2 (See page 71-12)
2. REMOVE GLOVE COMPARTMENT DOOR SUB-ASSY (See page 71-12)
3. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER NO.2 (See page 71-12)



4. REMOVE ECM

- (a) Disconnect the 5 ECM connector.
- (b) Remove the 3 nuts and ECM.
- (c) Remove the 2 screws and ECM bracket No. 1 from the ECM.
- (d) Remove the 2 screws and ECM bracket No. 2 from the ECM.

5. INSTALL ECM

- (a) Install the ECM bracket No. 2 with the 2 screws to the ECM.
- (b) Install the ECM bracket No. 1 with the 2 screws to ECM.
- (c) Install the ECM with the 3 nuts.
Torque: 13 N·m (133 kgf·cm, 10 ft·lbf)
- (d) Connect the 5 ECM connector.