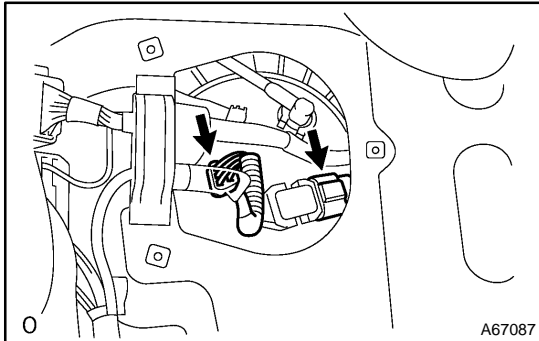


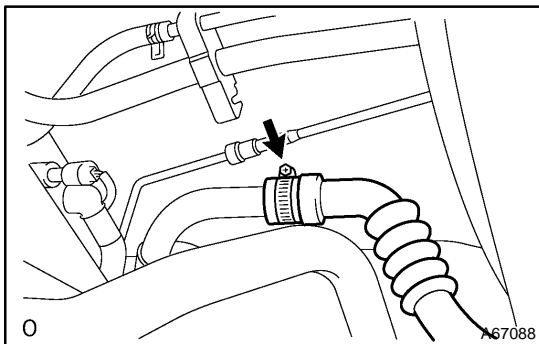
Removal & Installation and Disassembly & Reassembly

1. WORK FOR PREVENTING GASOLINE FROM SPILLING OUT (See page 11-1)



2. REMOVE CENTER FLOOR HOLE COVER

- (a) Hold the rear No. 1 seat assy LH.
- (b) Hold the rear No. 1 seat assy RH.
- (c) Remove a tear off the floor mat.
- (d) Remove the 3 screws the senter floor hole cover.
- (e) Disconnect the 2 connectors.



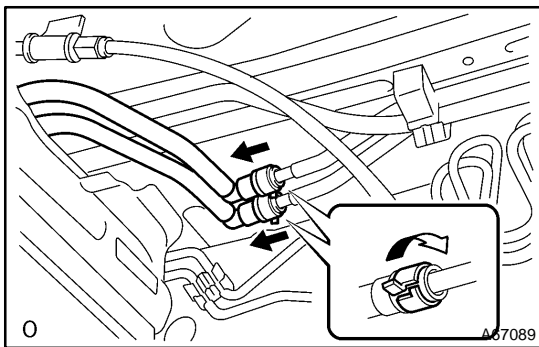
3. REMOVE FUEL TANK TO FILLER PIPE HOSE

- (a) Disconnect the fuel tank to filler pipe hose from the fuel filler pipe.

4. DRAIN FUEL

5. REMOVE FUEL TANK PROTECTOR SUB-ASSY NO.1

- (a) Set a mission jack to the fuel tank protector.
- (b) Remove the 6 bolts and the fuel tank protector.

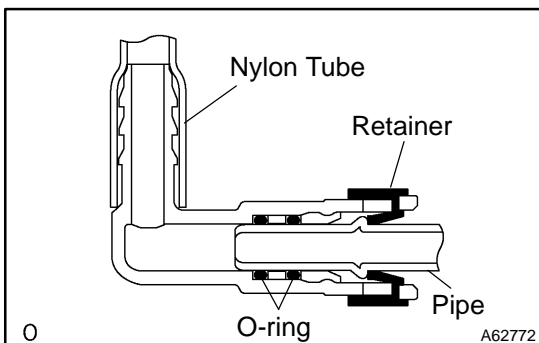


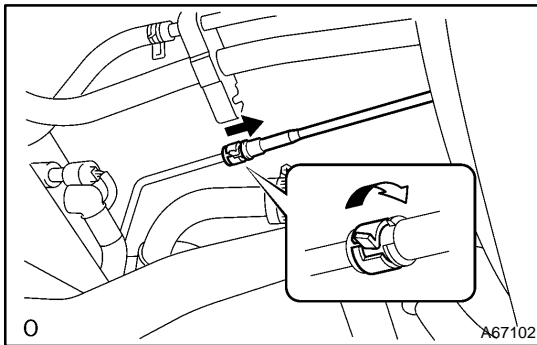
6. DISCONNECT FUEL TANK MAIN TUBE AND FUEL TANK RETURN TUBE

- (a) Pinch the projections of the retainer to remove the lock claws and pull out the 2 fuel tank tubes.

NOTICE:

- Check if there is any dirt like mud around the connector before this work and clean the dirt away.
- Be careful of dirt like mud because the quick connector has an O-ring to seal the pipe and the connector.
- Do not use any tool in this work.
- Do not bend or twist the nylon tube by force.
- Keep off plug from foreign subjects.
- To protect the tube, cover it with a vinyl bag after checking.
- When connector and the pipe are stuck, pinch the tube between fingers, and turn it carefully to free and then disconnect the fuel tank tube.



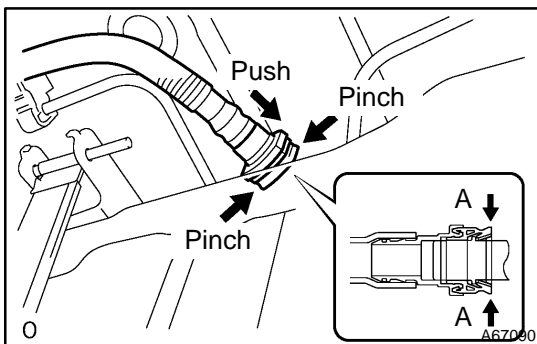
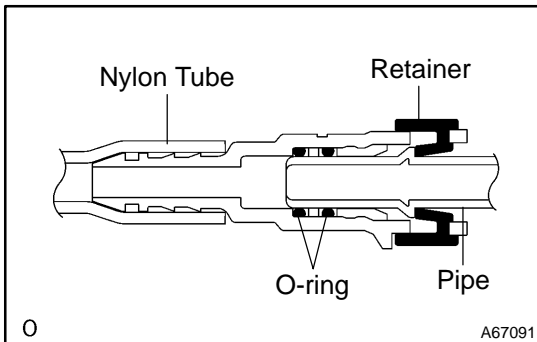


7. DISCONNECT FUEL TANK BREATHER TUBE SUB-ASSY

- (a) Pinch the projections of the retainer to remove the lock claws and pull out the fuel tank tube.

NOTICE:

- Check if there is any dirt like mud around the connector before this work and clean the dirt away.
- Be careful of dirt like mud because the quick connector has an O-ring to seal the pipe and the connector.
- Do not use any tool in this work.
- Do not bend or twist the nylon tube by force.
- Keep off plug from foreign subjects.
- To protect the tube, cover it with a vinyl bag after checking.
- When connector and the pipe are stuck, pinch the tube between fingers, and turn it carefully to free and then disconnect the tube.



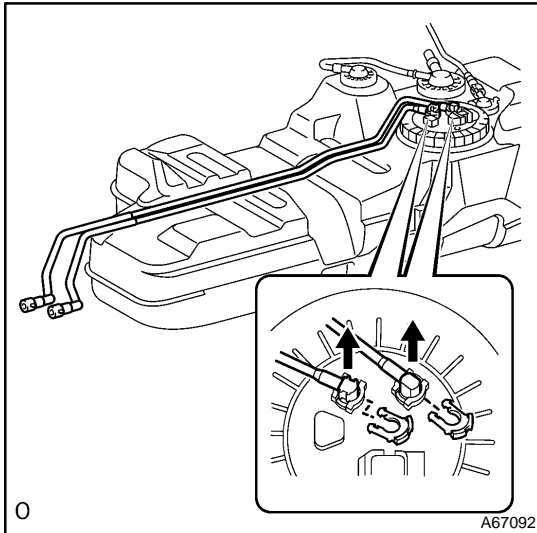
8. DISCONNECT FUEL TANK VENT HOSE

- (a) Disconnect the fuel tank breather tube from the fuel tank.
- (1) Push the connector deep inside.
 - (2) Pinch portion A.
 - (3) Pull out the connector.

9. REMOVE FUEL TANK ASSY

- Set a mission jack to the fuel tank.
- Remove the 2 bolts, 2 fuel tank bands and fuel tank.

10. REMOVE FUEL TANK CUSHION

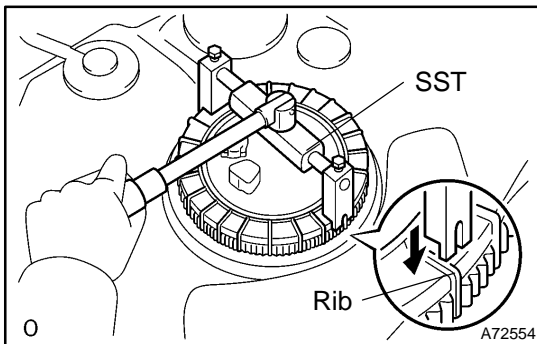
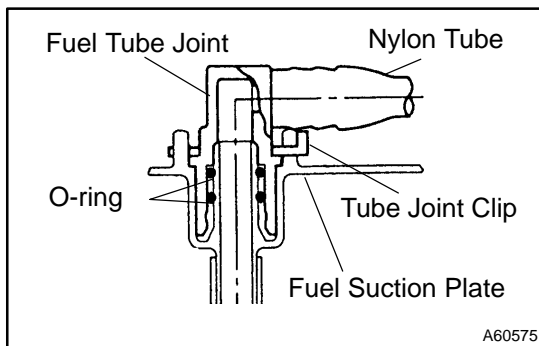


11. REMOVE FUEL TANK MAIN TUBE AND FUEL TANK RETURN TUBE

- (a) Remove the 2 tubes joint clip, and pull out the 2 fuel tank tubes.

NOTICE:

- Check if there is any dirt like mud around the fuel tube joint before this work and clean the dirt away.
- Be careful of dirt like mud because the fuel tube joint has an O-ring to seal the fuel tube connector and fuel suction plate.
- Do not use any tool in this work.
- Do not bend or twist the nylon tube by force.
- After disconnecting, cover the fuel tube joint with a vinyl bag.
- When the fuel tube joint and fuel suction plate are stuck, pinch the fuel tank main tube between fingers, and turn it carefully to free and then disconnect the fuel tank tube.



12. REMOVE FUEL SUCTION W/PUMP & GAGE TUBE ASSY

NOTICE:

Protect a connector and tube joint with a vinyl adhesive tape or something in order to prevent sticking foreign materials onto them, and clean dirt and foreign objects from the fuel suction tube assy before removing it.

- (a) Using SST, loosen the retainer.
SST 09808-14020 (09808-01410, 09808-01420, 09808-01430)

HINT:

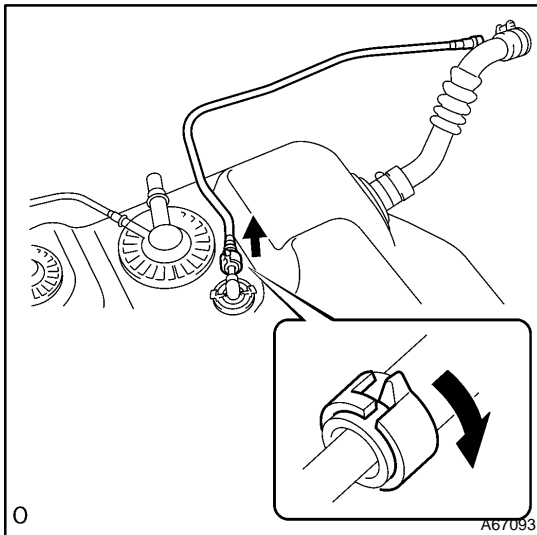
A rib on the retainer can be fitted into a tip of an SST.

- (b) Remove the retainer.
(c) Pull out the fuel pump assembly.

NOTICE:

Be careful that the arm of the sender gauge should not bent.

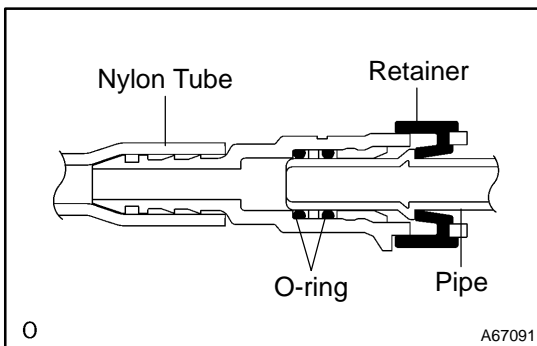
- (d) Remove the gasket from the fuel tank.



- 13. REMOVE FUEL TANK BREATHER TUBE SUB-ASSY**
 (a) Pinch the projections of the retainer to remove the lock claws and pull out the fuel tank breather tube.

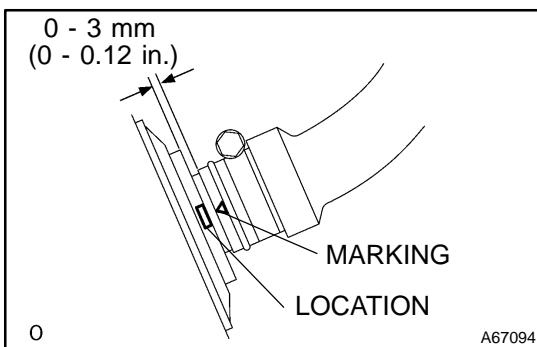
NOTICE:

- Check if there is any dirt like mud around the connector before this work and clean the dirt away.
- Be careful of dirt like mud because the quick connector has an O-ring to seal the pipe and the connector.
- Do not use any tool in this work.
- Do not bend or twist the nylon tube by force.
- Keep off plug from foreign subjects.
- To protect the tube, cover it with a vinyl bag after checking.
- When connector and the pipe are stuck, pinch the tube between fingers, and turn it carefully to free and then disconnect the tube.



14. REMOVE FUEL TANK TO FILLER PIPE HOSE

- (a) Remove the fuel tank inlet hose from the fuel tank.

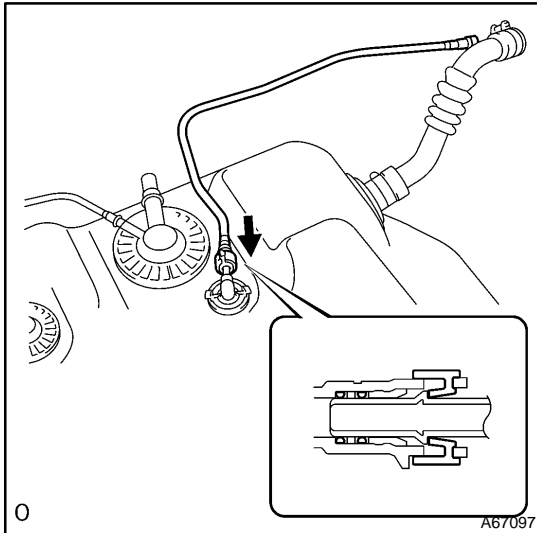


15. INSTALL FUEL TANK TO FILLER PIPE HOSE

- (a) Hose and pipe connection is as shown in the illustration.

NOTICE:

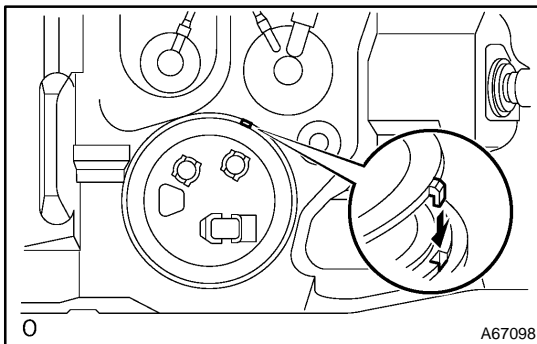
The filler hose must be replaced to new one.



- 16. INSTALL FUEL TANK BREATHER TUBE SUB-ASSY**
 (a) Push in the tube connector to the pipe until and install the retainer.

NOTICE:

- Check if there is any damage or foreign objects on the connected part of the pipe.
- After connecting, check if the pipe and the connector are securely connected by pulling them.



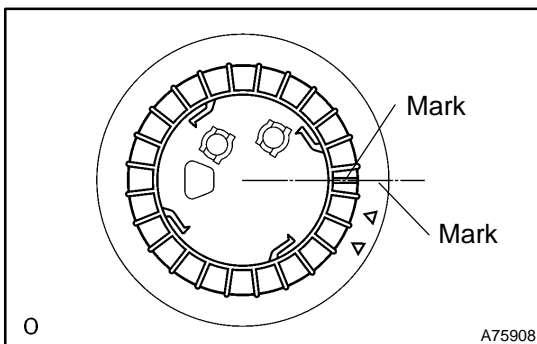
- 17. INSTALL FUEL SUCTION W/PUMP & GAGE TUBE ASSY**

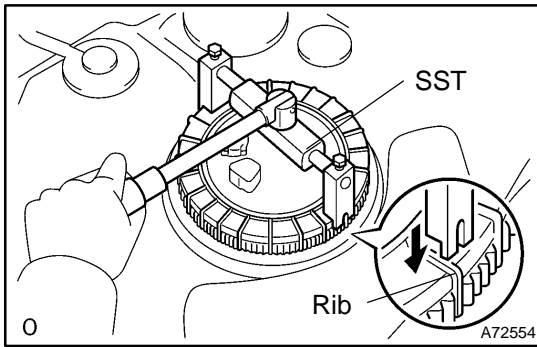
- (a) Install a new gasket onto the fuel tank.
 (b) Set the fuel suction tube assy w/ pump & gauge to the fuel tank.

NOTICE:

Be careful that the arm of the fuel sender gage should not bent.

- (c) Fit a spline of the fuel suction tube assy into a keyway of the fuel tank.
 (d) Install a retainer.
 (1) Use new retainer, align marks on the retainer and the fuel tank.
 (2) While holding the fuel tank suction tube assy w/ pump & gauge, tighten the retainer one complete turn with a hand.



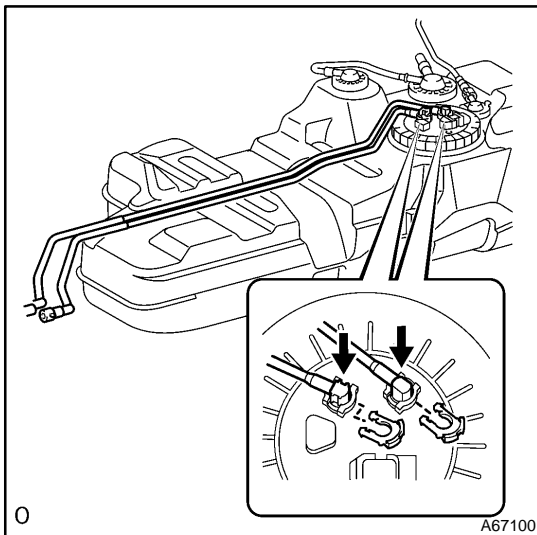
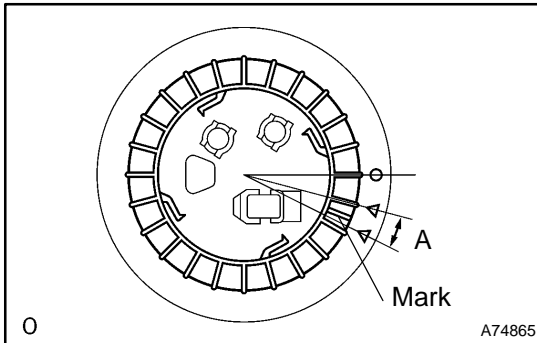


- (e) Using an SST, Tighten the retainer one more complete turn, and position the mark on the retainer into a range A of the fuel tank.

SST 09808-14020 (09808-01410, 09808-01420
09808-01430)

HINT:

- Turn the retainer two complete turns and position the mark within the range A for the installation of the retainer.
- A rib on the retainer can be fitted into a tip of an SST.

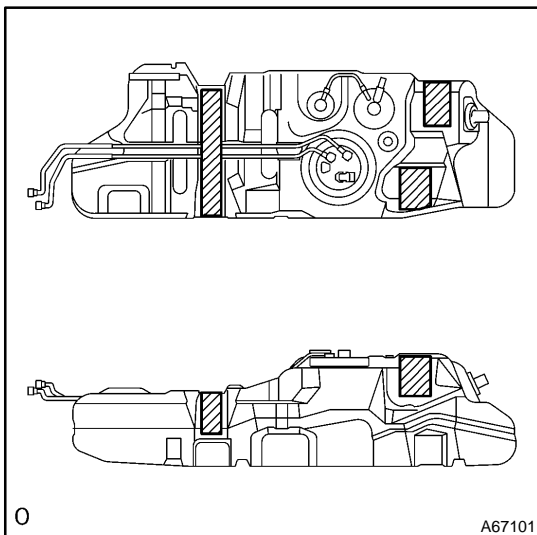


18. INSTALL FUEL TANK MAIN TUBE AND FUEL TANK RETURN TUBE

- (a) Connect the fuel tank main tube with the tube joint clip.

NOTICE:

- Check that there is no scratch or foreign objects on the connecting parts.
- Check that the connector is inserted fully and securely.
- Check that the clip of the tube joint is on the collar of the connector.
- After installing the tube joint clip, check that the connector is not pulled off.



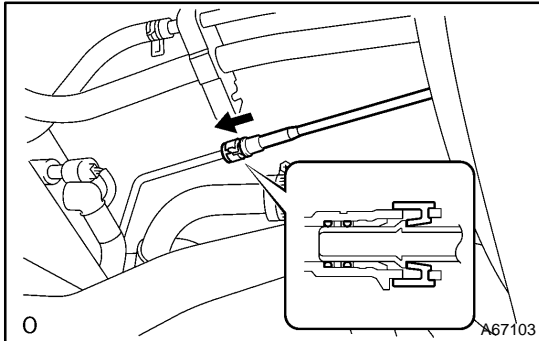
19. INSTALL FUEL TANK CUSHION

- (a) Install 3 new fuel tank cushions to the fuel tank.

20. INSTALL FUEL TANK ASSY

- (a) Set a mission jack to the fuel tank.
- (b) Install the fuel tank and 2 fuel tank bands with the 2 bolts.

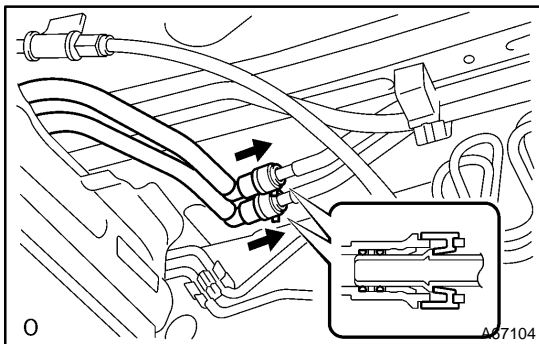
Torque: 40 N·m (408 kgf·cm, 30 ft·lbf)

**21. CONNECT FUEL TANK BREATHER TUBE SUB-ASSY**

- (a) Push in the tube connector to the pipe until connector makes "click" sound.

NOTICE:

- Check if there is any damage or foreign objects on the connected part of the pipe.
- After connecting, check if the pipe and the connector are securely connected by pulling them.

**22. CONNECT FUEL TANK MAIN TUBE AND FUEL TANK RETURN TUBE**

- (a) Push in the tube connector to the pipe until connector makes "click" sound.

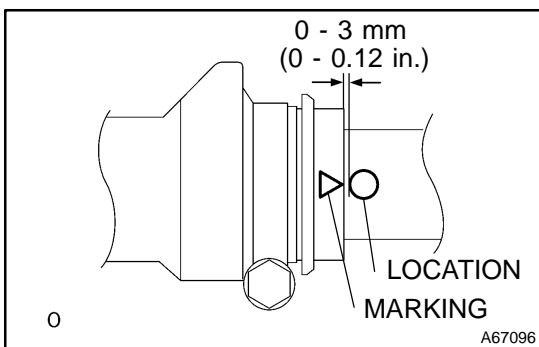
NOTICE:

- Check if there is any damage or foreign objects on the connected part of the pipe.
- After connecting, check if the pipe and the connector are securely connected by pulling them.

23. INSTALL FUEL TANK PROTECTOR SUB-ASSY NO.1

- (a) Set a mission jack to the fuel tank protector.
- (b) Install the fuel tank protector with the 6 bolts.

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

**24. CONNECT FUEL TANK TO FILLER PIPE HOSE**

- (a) Hose and pipe connection is as shown in the illustration.

25. CHECK FUEL LEAK