

REPLACEMENT

HINT:

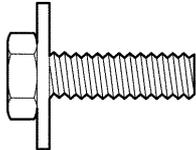
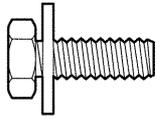
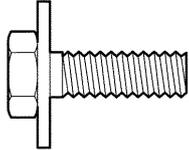
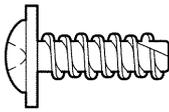
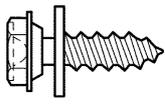
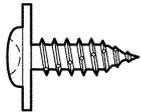
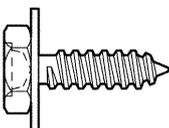
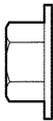
COMPONENTS: See page 71-7

1. TABLE OF BOLT, SCREW AND NUT

HINT:

The bolts, screws and nuts, which are necessary for installation and removal of the instrument panel are shown in the illustration below and the text with alphabets.

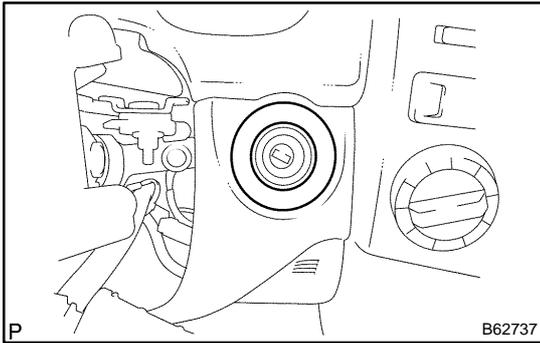
mm (in.) (L = Length)

Code	Shape	Code	Shape	Code	Shape
<A>	 $\phi = 8$ (0.31) L = 18 (0.71)		 $\phi = 6$ (0.24) L = 18 (0.71)	<C>	 $\phi = 6$ (0.24) L = 20 (0.79)
B50935	90119-08B72	B62758	91635-G0618	B50534	91635-60620
<D>	 $\phi = 5$ (0.20) L = 14 (0.55)	<E>	 $\phi = 5$ (0.20) L = 18.5 (0.73)	<F>	 $\phi = 5$ (0.20) L = 14 (0.55)
B50620	93568-55014	B62759	90159-50105	B62760	90167-50022
<G>	 $\phi = 5$ (0.20) L = 18 (0.71)	<H>	 $\phi = 6$ (0.24)		
B62761	90159-50311	B57166	94150-80600		

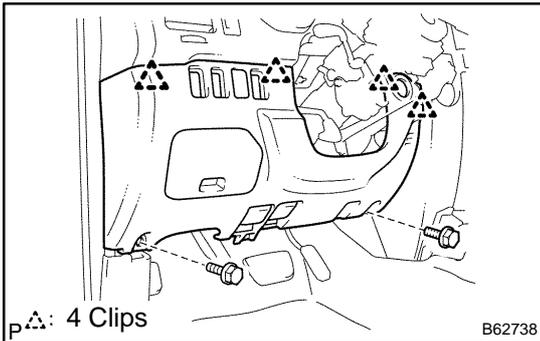
P

B61710

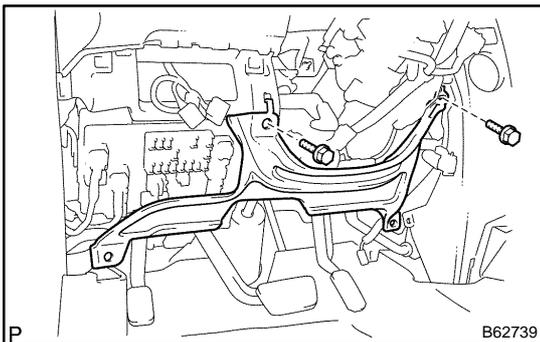
2. **DISCONNECT BATTERY NEGATIVE TERMINAL (See page 60-1)**
3. **REMOVE STEERING WHEEL COVER LOWER NO.2**
4. **REMOVE STEERING WHEEL COVER LOWER NO.3**
5. **REMOVE HORN BUTTON ASSY (See page 60-14)**
6. **REMOVE STEERING WHEEL ASSY (See page 50-8)**
SST 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)
7. **REMOVE STEERING COLUMN COVER LWR (See page 50-8)**
8. **REMOVE STEERING COLUMN COVER UPR (See page 50-8)**
9. **REMOVE TURN SIGNAL SWITCH ASSY W/SPIRAL CABLE SUB-ASSY**

**10. REMOVE INSTRUMENT PANEL FINISH PLATE**

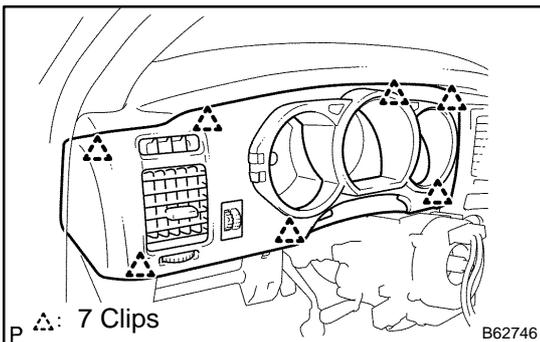
- (a) Remove the instrument panel finish plate.

**11. REMOVE INSTRUMENT PANEL FINISH PANEL SUB-ASSY LOWER**

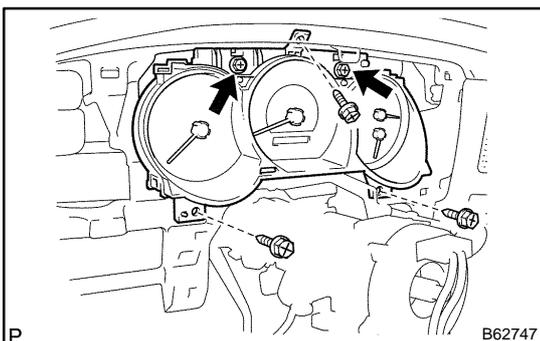
- (a) Remove the 2 bolts .
 (b) Disconnect the hood lock control cable assy and fuel lid lock control cable sub-assy.
 (c) Disengage the 4 clips.
 (d) Disconnect the connectors and remove the instrument panel finish panel sub-assy lower.

**12. REMOVE INSTRUMENT PANEL LOWER LH**

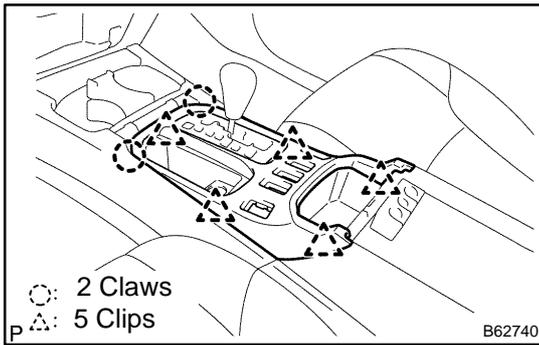
- (a) Remove the 2 bolts .
 (b) Disengage the 2 claws and remove the instrument panel lower LH.

**13. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSY**

- (a) Disengage the 7 clips.
 (b) Disconnect the connectors and remove the instrument cluster finish panel sub-assy.

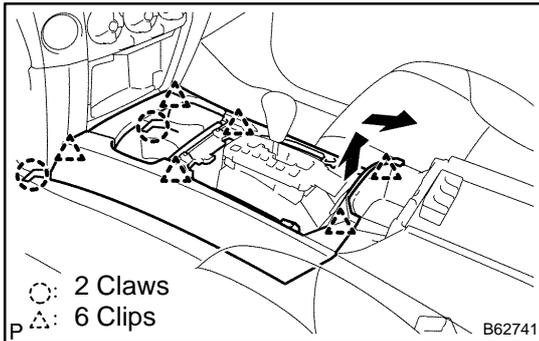
**14. REMOVE COMBINATION METER ASSY**

- (a) Remove the 3 screws <G>.
 (b) Loosen the 2 bolts and remove the combination meter assy.



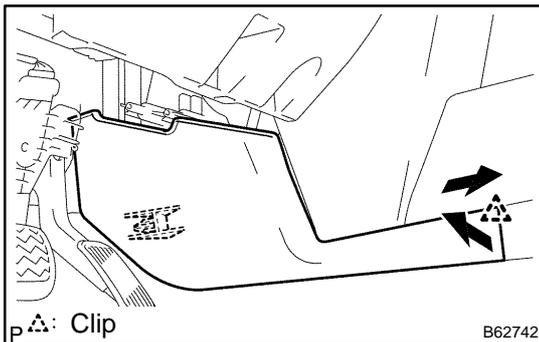
15. REMOVE CONSOLE UPPER REAR PANEL SUB-ASSY

- (a) Disengage the 5 clips and remove the console upper rear panel, and then disconnect the connectors.



16. REMOVE CONSOLE PANEL SUB-ASSY UPPER

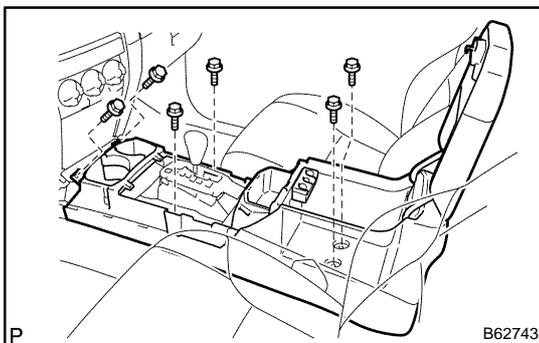
- (a) Disengage the 6 clips and 2 claws, and then remove the console panel sub-assy upper.



17. REMOVE CONSOLE UPPER PANEL GARNISH NO.1

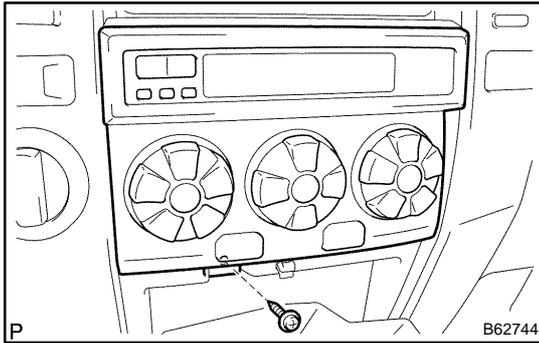
- (a) Disengage the clip.
(b) Pull the console upper panel garnish No.1 rearward to be removed.

18. REMOVE CONSOLE UPPER PANEL GARNISH NO.2

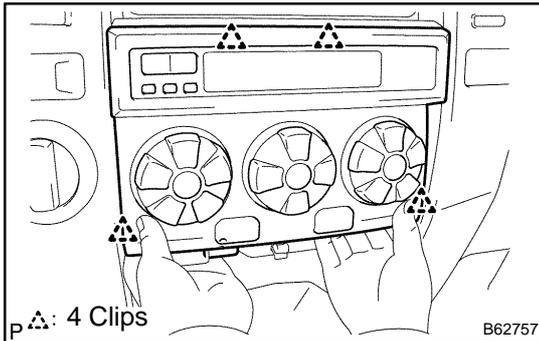


19. REMOVE CONSOLE BOX ASSY REAR

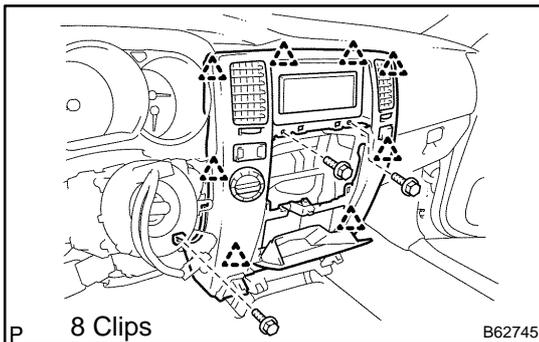
- (a) Remove the 6 bolts and console box assy rear.

**20. REMOVE AIR CONDITIONING CONTROL ASSY**

(a) Remove the screw.



(b) Disengage the 4 clips and remove the air conditioner, and then disconnect the connectors.

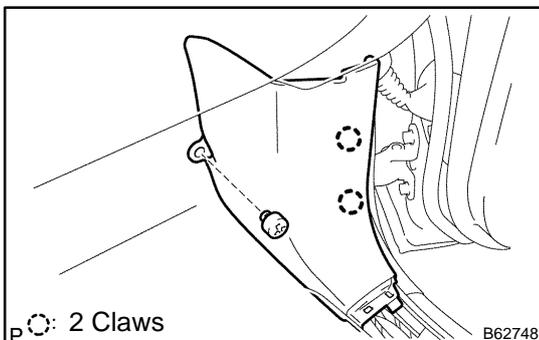
**21. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSY CENTER**

(a) Remove the 3 bolts <C>.

(b) Disengage the 8 clips and remove the instrument cluster finish panel sub-assy center.

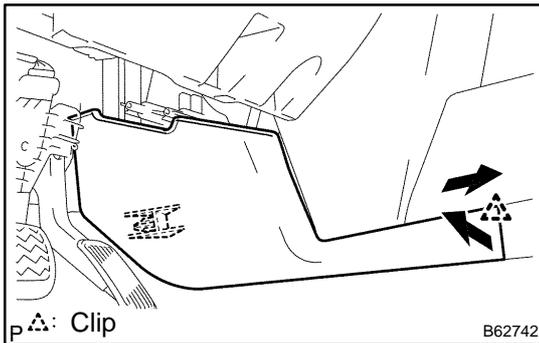
22. REMOVE RADIO TUNER OPENING COVER W/BRACKET (See page 67-6)

23. REMOVE FRONT DOOR SCUFF PLATE RH (See page 76-42)

**24. REMOVE COWL SIDE TRIM BOARD RH**

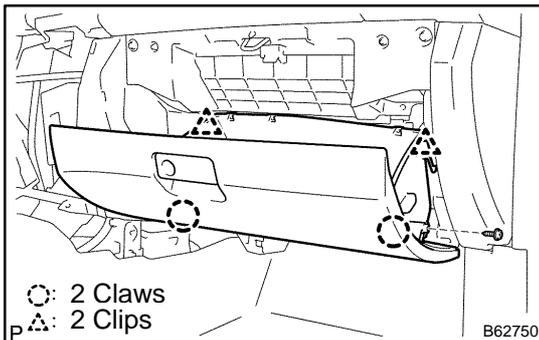
(a) Remove the clip.

(b) Disengage the 2 claws and remove the cowl side trim board RH.



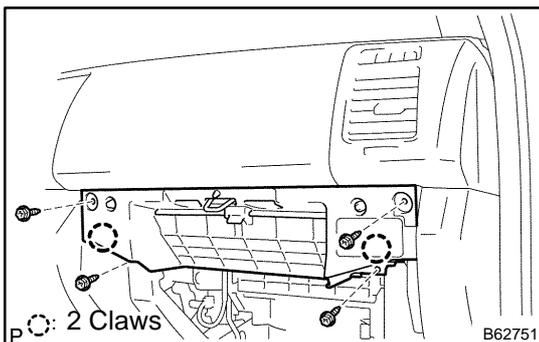
25. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.2

- (a) Remove the screw <E>.
- (b) Disengage the 3 clips and remove the instrument panel under cover sub-assy No.2.



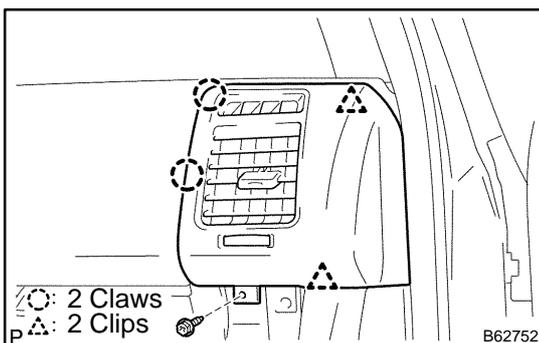
26. REMOVE GLOVE COMPARTMENT DOOR SUB-ASSY

- (a) Remove the screw <F> and glove compartment door.
- (b) Deform the upper part of the glove compartment door to release the stoppers.
- (c) Pull the glove compartment door upward to remove it.



27. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER NO.2

- (a) Remove the 4 screws <E> and instrument panel finish panel lower No.2.



28. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.2

- (a) Remove the screw <G>.
- (b) Disengage the 2 clips and 2 claws, and then remove the instrument panel register assy No.2.

29. REMOVE DISC PLAYER CONTROLLER W/BRACKET (W/ DISC PLAYER CHANGER)

(See page 67-14)

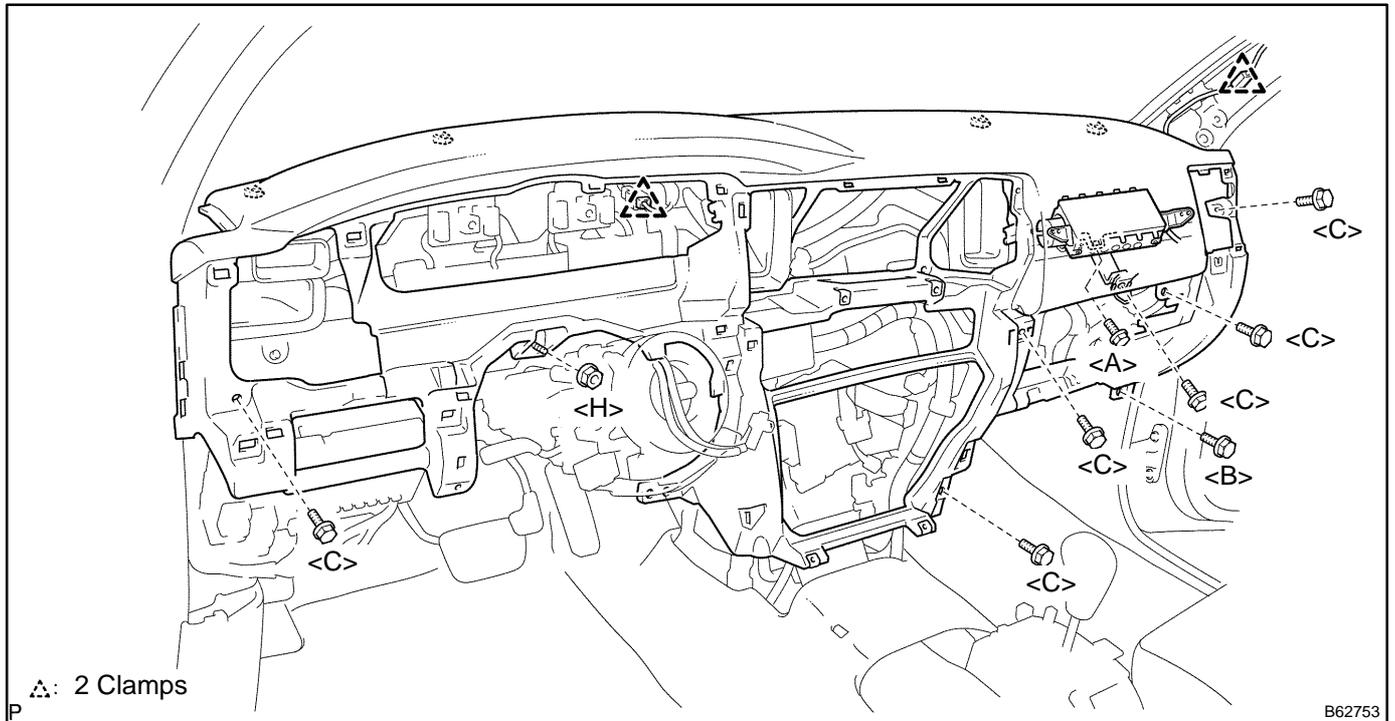
30. REMOVE ASSIST GRIP SUB-ASSY (See page 76-42)

31. REMOVE FRONT PILLAR GARNISH LH (See page 76-42)

32. REMOVE FRONT PILLAR GARNISH RH (See page 76-42)

33. REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSY

- (a) Remove the 8 bolts <A> <C> and nut <H>.
- (b) Disconnect the connectors.
- (c) Remove the instrument panel safety pad sub-assy.

**34. REMOVE INSTRUMENT PANEL SPEAKER PANEL SUB-ASSY NO.1**

- (a) Using a moulding remover, disengage the 4 clips and remove the instrument panel speaker panel sub-assy No.1.

35. REMOVE STEREO COMPONENT SPEAKER ASSY REAR

- (a) Remove the 2 screws <D> and the stereo component speaker assy rear.

36. REMOVE INSTRUMENT PANEL PIN NO.1

- (a) Remove the screw <D> and the instrument panel pin No.1.

37. REMOVE DEFROSTER NOZZLE ASSY

- (a) Remove the 5 screws <D> and the defroster nozzle assy.

38. REMOVE HEATER TO REGISTER DUCT NO.2

- (a) Remove the 2 screws <D> and the heater to register duct No.2.

39. REMOVE METER HOOD RETAINER NO.1

- (a) Remove the screw <D> and the meter hood retainer No.1.

40. REMOVE INSTRUMENT PANEL BRACKET SUB-ASSY CENTER

- (a) Remove the screw <D> and the instrument panel bracket sub-assy center.

41. REMOVE AUTOMATIC LIGHT CONTROL SENSOR (W/ LIGHT CONTROL SYSTEM)

- (a) Disconnect the connector.
- (b) Remove the automatic light control sensor.

42. REMOVE COOLER (SOLAR SENSOR) THERMISTOR

- (a) Disconnect the connector.
- (b) Remove the cooler (solar sensor) thermistor.

43. REMOVE ANTENNA CORD SUB-ASSY (See page 67-15)**44. REMOVE NAVIGATION ANTENNA ASSY (W/ NAVIGATION SYSTEM) (See page 67-21)****45. REMOVE INSTR PNL PASS L/DOOR AIR BAG ASSY (See page 60-26)****46. REMOVE INSTRUMENT PANEL SUB-ASSY**

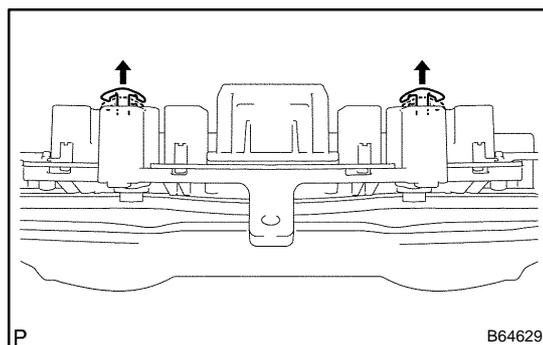
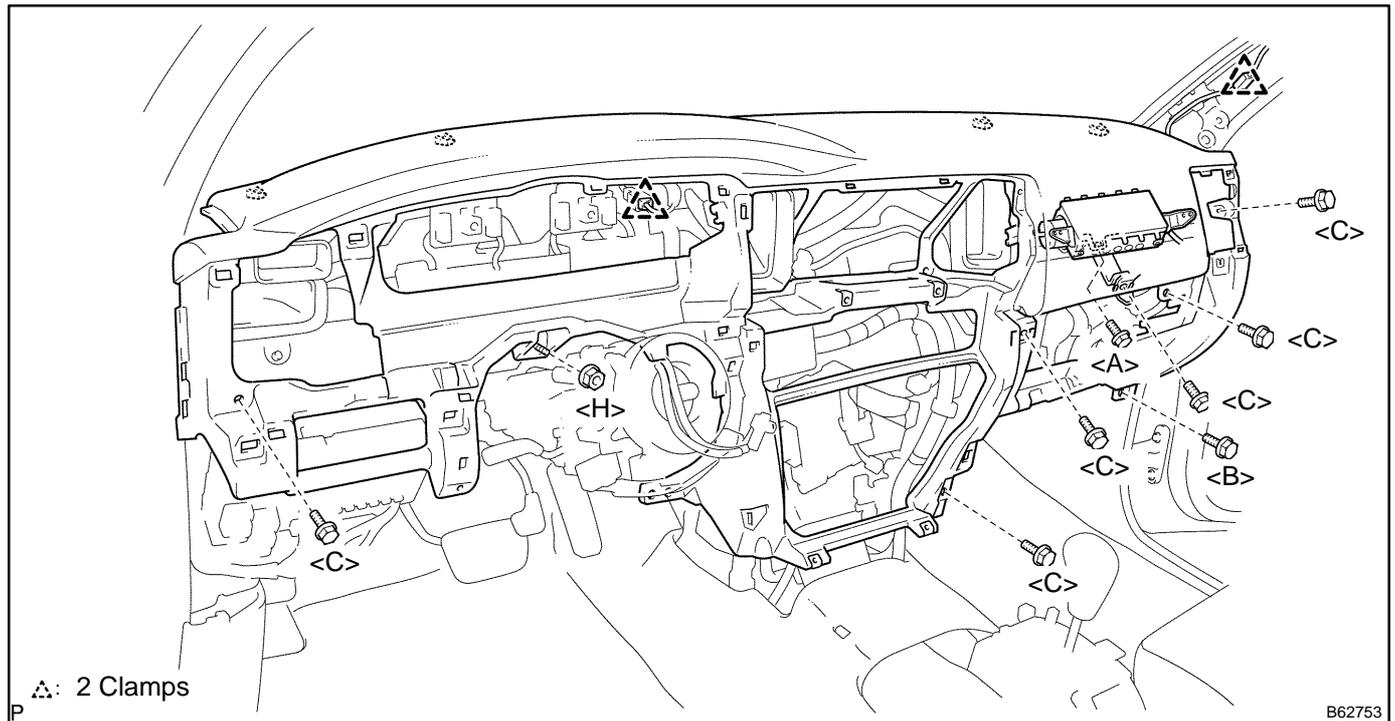
47. INSTALL INSTR PNL PASS L/DOOR AIR BAG ASSY (See page 60-26)

48. INSTALL INSTRUMENT PANEL SAFETY PAD SUB-ASSY

- (a) Using a torque wrench, install the bolt<A>.

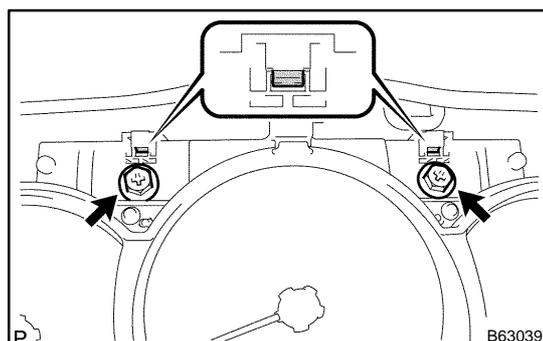
Torque:

20 N·m (204 kgf·cm, 14 ft·lbf)



49. INSTALL COMBINATION METER ASSY

- (a) Pull the positions shown in the illustration in the arrow mark direction to make the check pins unseen from the surface.



- (b) Check that the connector on the instrument panel side is in place.
 (c) Install the combination meter assembly with the 3 screws.
 (d) Tighten the screw shown in the illustration and check that the check pin protrudes.

50. CENTER SPIRAL CABLE (See page [60-23](#))
51. INSTALL STEERING WHEEL ASSY (See page [50-8](#))
52. INSTALL HORN BUTTON ASSY (See page [60-14](#))
53. INSPECT HORN BUTTON ASSY (See page [60-8](#))
54. INCLINATION SENSOR 0° CORRECTION (See page [71-20](#))
55. INSPECT SRS WARNING LIGHT (See page [05-614](#))