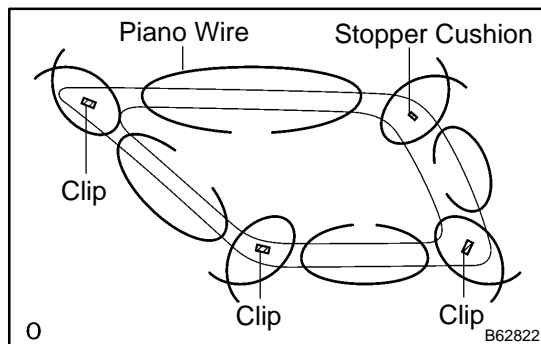


REPLACEMENT

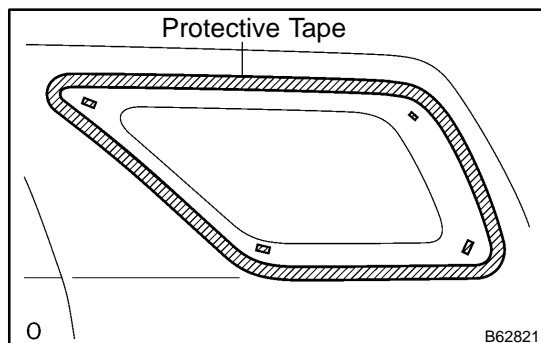
HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
 - On the LH side, use the same procedures as on the RH side.
1. **REMOVE REAR SEAT CUSHION ASSY LH (See page 72-20)**
 2. **REMOVE REAR SEAT BACK ASSY LH (See page 72-20)**
 3. **REMOVE ROOF SIDE GARNISH ASSY INNER LH (See page 76-42)**
 - (a) Remove the deck board.
 - (b) Remove the deck board assy.
 - (c) Remove the rear floor mat support plate.
 - (d) Remove the back door weatherstrip.
 - (e) Remove the rear door scuff plate LH.
 - (f) Remove the rear door opening trim weatherstrip LH.
 - (g) Remove the luggage hold belt striker assy.
 - (h) Remove deck trim cover rear.
 - (i) Remove the deck floor box LH
 - (j) Remove deck trim side panel assy LH.
 - (k) Remove the quarter trim cover RH.
 - (l) Remove the tonneau cover hook B.
 - (m) Remove the roof side garnish assy inner LH.



4. REMOVE QUARTER WINDOW ASSY RR LH

- (a) Disconnect the connectors.
- (b) Pass a piano wire through between the body and glass from the interior.
- (c) Tie both wire ends to wooden blocks or similar objects.



HINT:

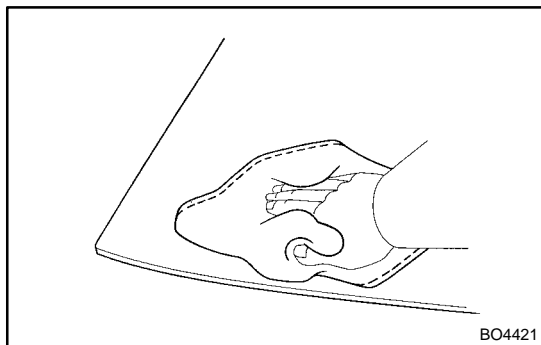
Apply protective tape to the outer surface to prevent the surface from being scratched.

NOTICE:

- When separating the glass, take care not to damage the paint and the interior and exterior ornaments.
 - To prevent scratching the safety pad when removing the glass, place a plastic sheet between the piano wire and safety pad.
- (d) Cut off the adhesive by pulling the piano wire around the glass.
 - (e) Remove the glass.

NOTICE:

Leave as much adhesive on the body as possible when removing the glass.

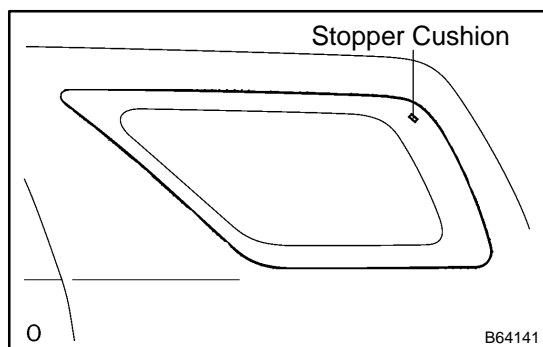


5. CLEAN QUARTER WINDOW ASSY RR LH

- (a) Clean the outer circumference of the glass with white gasoline.

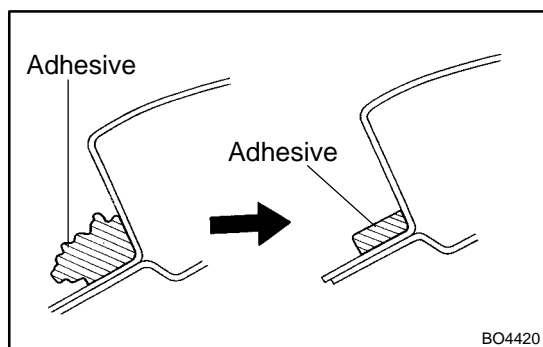
NOTICE:

- Do not touch the glass surface after cleaning it.
- Be careful not to damage the body.



6. INSTALL STOPPER CUSHION

- (a) Install new stopper cushion to the body, as shown in the illustration.



7. INSTALL QUARTER WINDOW ASSY RR LH

- (a) Clean and shape the contact surface of the vehicle body.
- (1) Using a knife, cut away any rough adhesive on the contact surface of the body to shape the surface.

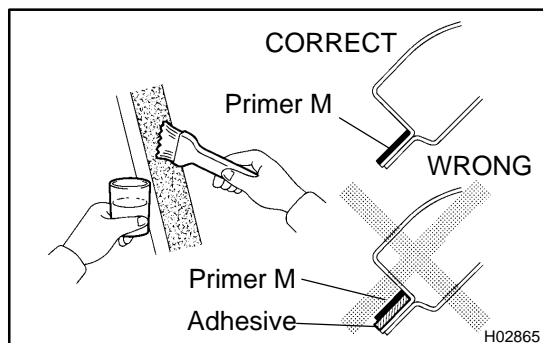
HINT:

Leave as much adhesive on the body as possible.

- (2) Clean the contact surface of the body with a piece of shop rag saturated with cleaner.

HINT:

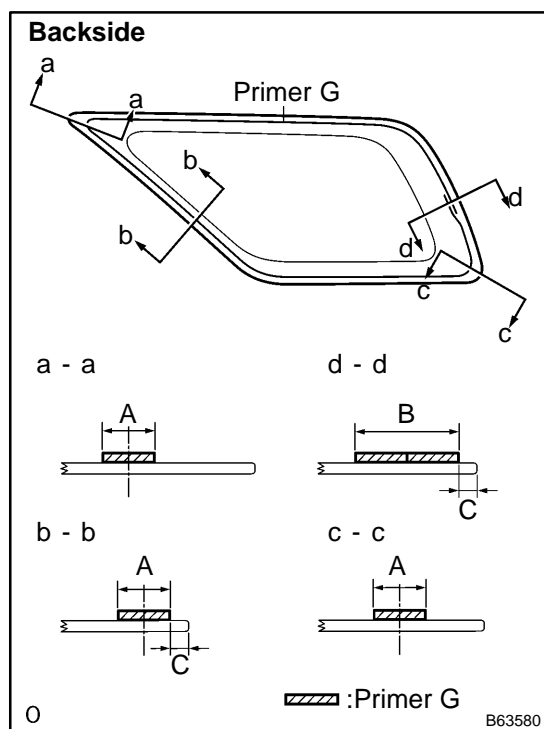
Even if all the adhesive has been removed, clean the body.



- (b) Using a brush, coat the exposed part of the body on the vehicle side with Primer M.

NOTICE:

- Dry the primer coating for 3 minutes or more.
- Do not coat the adhesive with Primer M.
- Do not keep any of the opened Primer M for later use.



- (c) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.

HINT:

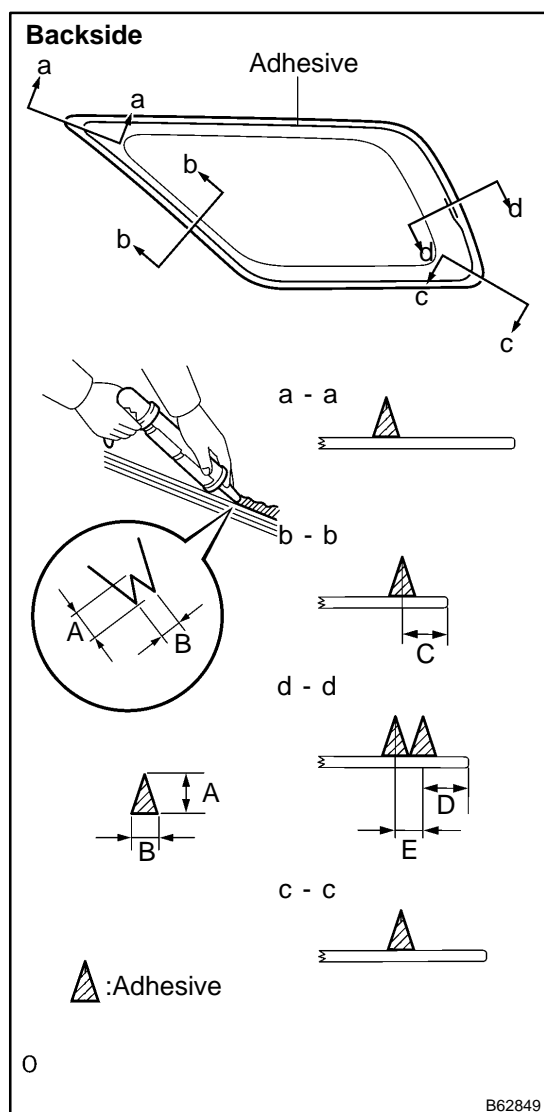
If the area other than the specified is coated by accident, wipe off the primer with a clean shop rag before it dries.

NOTICE:

- **Dry the primer coating for 3 minutes or more.**
- **Do not keep any of the opened Primer G for later use.**

Dimension:

A	20.0 mm (0.787 in.)
B	26.0 mm (1.024 in.)
C	5.0 mm (0.197 in.)



- (d) Apply adhesive.

Adhesive: Part No. 08850-00801 or equivalent

- (1) Cut off the tip of the cartridge nozzle as shown in the illustration.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Tackfree time:

Temperature	Tackfree Time
35°C (95°F)	15 minutes
20°C (68°F)	100 minutes
5°C (41°F)	8 hours

- (2) Load the sealer gun with the cartridge.

- (3) Coat the glass with adhesive as shown in the illustration.

Dimension:

A	12.0 mm (0.472 in.)
B	8.0 mm (0.315 in.)
C	13.0 mm (0.512 in.)
D	13.0 mm (0.512 in.)
E	8.0 mm (0.315 in.)

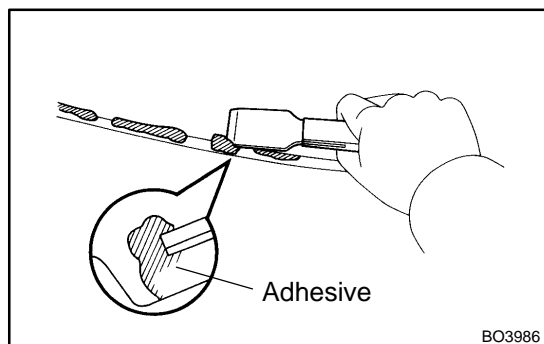
- (e) Install the glass to the body.

- (1) Hold quarter window assy in place securely with protective tape or equivalent to the body until the adhesive hardens.

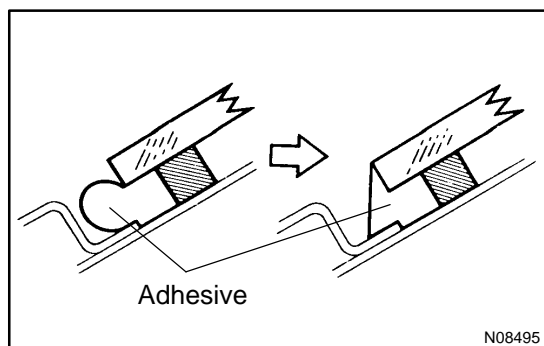
NOTICE:

- **Dry the primer coating for 3 minutes or more.**
- **Check that the clips are attached to the body correctly.**

- **Check the clearance between the body and glass.**
 - (2) Lightly press the glass front surface for close contact.



- (3) Using a scraper, remove any excess or protruding adhesive.



HINT:

Apply adhesive onto the glass rim.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

Minimum time:

Temperature	Minimum time prior to driving the vehicle
35°C (95°F)	1.5 hours
20°C (68°F)	5 hours
5°C (41°F)	24 hours

8. INSPECT FOR LEAKS AND REPAIR

- (a) Conduct a leak test after the adhesive has completely hardened.
- (b) Seal any leaks with auto glass sealer.