
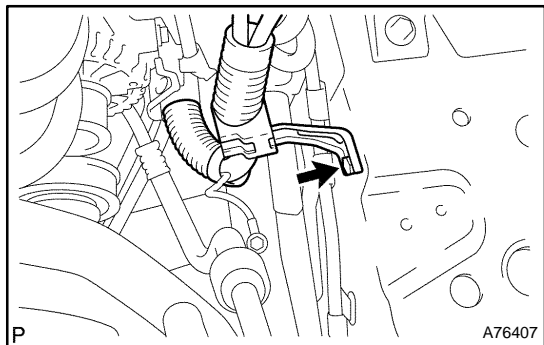


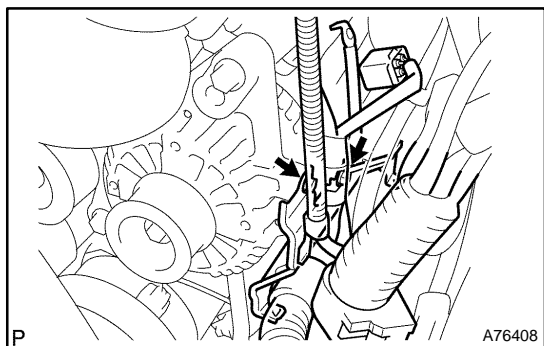
## REPLACEMENT

1. REMOVE V-BANK COVER (See page 10-7 ) 
2. REMOVE ENGINE UNDER COVER SUB-ASSY NO.1
  - (a) Remove the 4 bolts and engine under cover sub-assy No.1.
3. REMOVE FAN AND GENERATOR V BELT (See page 14-5 )
4. REMOVE BATTERY

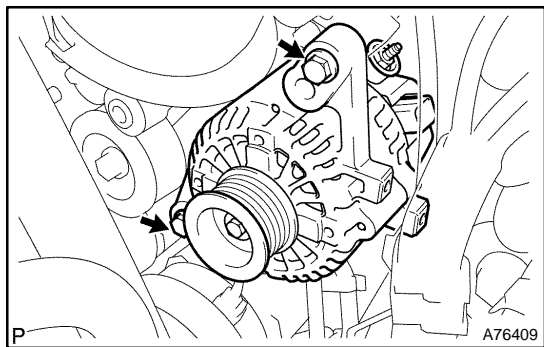


### 5. REMOVE GENERATOR ASSY

- (a) Disconnect the wire harness.
  - (1) Remove the bolt and wire harness stay.
  - (2) Disconnect the connector from the generator assy.
  - (3) Remove the terminal cap and nut.
  - (4) Disconnect the wire harness from the terminal B.



- (b) Remove the 2 bolts and wire harness clamp bracket from the generator assy.



- (c) Remove the 2 bolts and generator assy.

### 6. INSTALL GENERATOR ASSY

- (a) Install the generator assy with the 2 bolts.  
**Torque: 43 N·m (438 kgf·cm, 32 ft·lbf)**
- (b) Install the wire harness clamp bracket with the 2 bolts.  
**Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)**
- (c) Connect the wire harness.
  - (1) Connect the wire harness to the terminal B and install the nut.  
**Torque: 9.8 N·m (100 kgf·cm, 7 ft·lbf)**
  - (2) Connect the connector to the generator assy.

- (3) Install the wire harness stay with the bolt.  
**Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)**

**7. INSTALL BATTERY**

**8. INSTALL FAN AND GENERATOR V BELT (See page 14-5 )**

**9. INSTALL ENGINE UNDER COVER SUB-ASSY NO.1**

- (a) Install the engine under cover sub-assy No. 1 with the 4 bolts.

**Torque: 29 N·m (296 kgf·cm, 21 ft·lbf)**

**10. INSTALL V-BANK COVER**

- (a) Install the V-bank cover with the 2 nuts.

**Torque: 7.5 N·m (76 kgf·cm, 66 in·lbf)**