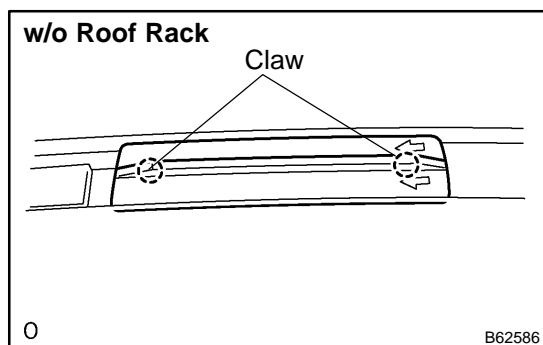


## REPLACEMENT

### HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- On the RH side, use the same procedures as on the LH side.

### 1. REMOVE ROOF RACK ASSY LH (w/ ROOF RACK) (See page 76-12 )

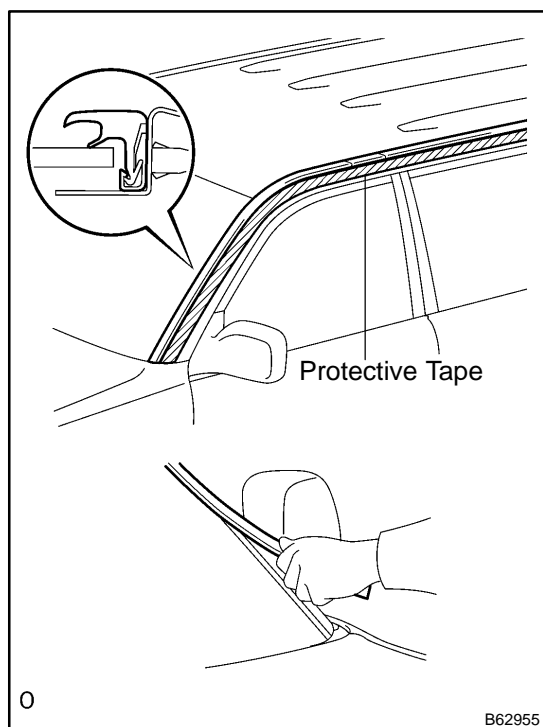


### 2. REMOVE ROOF DRIP SIDE MOULDING COVER FRONT LH (w/o ROOF RACK)

- (a) Using a screwdriver, disengage the 2 claws and remove the moulding end cover.

#### HINT:

Tape the screwdriver tip before use.

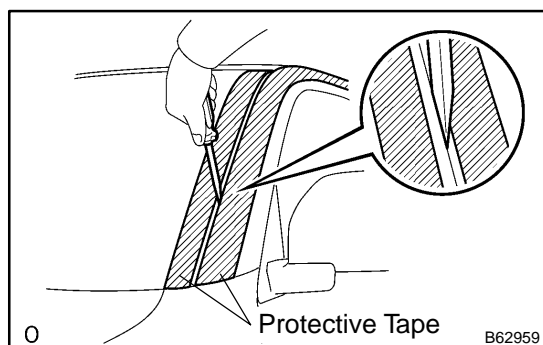


### 3. REMOVE WINDSHIELD MOULDING OUTSIDE LH

- (a) Put protective tape around the windshield moulding.  
(b) Pull out the windshield moulding by hand.

#### NOTICE:

- Be careful not to damage the windshield moulding.
- If the windshield moulding is damaged, exchange it for a new one.



### 4. REMOVE WINDSHIELD OUTSIDE MOULDING FASTENER NO.1

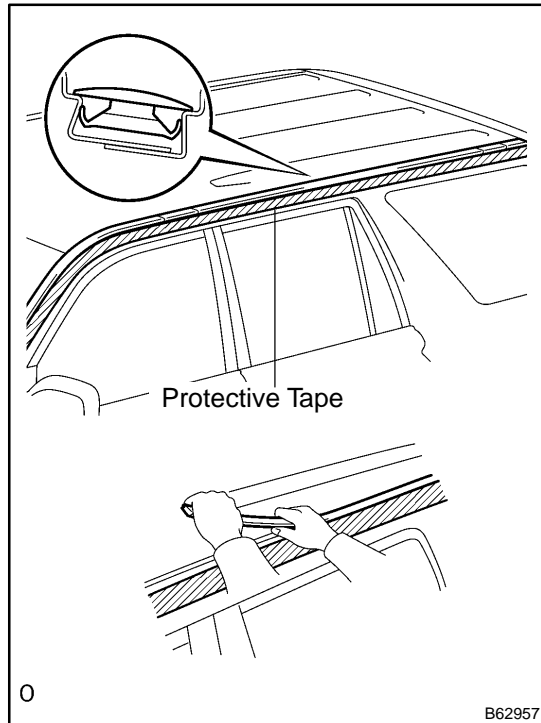
- (a) Put protective tape around the fastener.  
(b) Using a screwdriver, disengage the 3 clips and pull out the fastener by hand.

#### HINT:

Tape the screwdriver tip before use.

**NOTICE:**

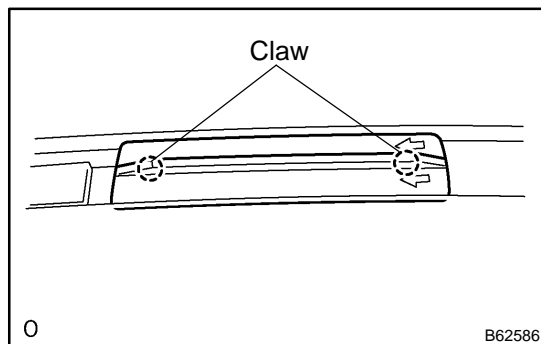
- Be careful not to damage the windshield and fastener.
- If the windshield and fastener are damaged, exchange them for a new one.

**5. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER NO.2 LH**

- Put protective tape around the moulding.
- Pull out the moulding by hand.

**NOTICE:**

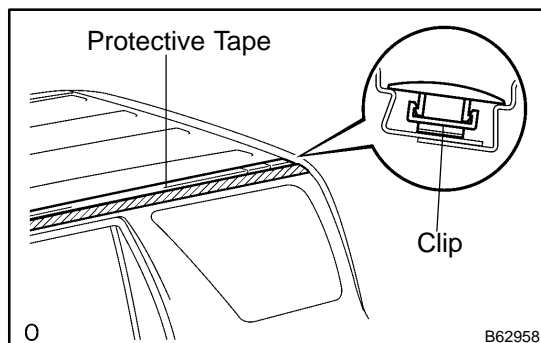
Be careful not to damage the moulding.

**6. REMOVE ROOF DRIP SIDE MOULDING END COVER REAR LH (w/o ROOF RACK)**

- Using a screwdriver, disengage the 2 claws and remove the moulding end cover.

**HINT:**

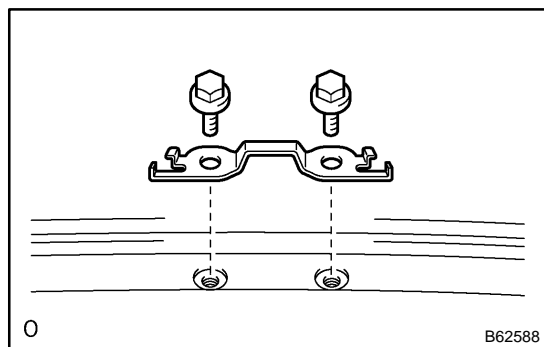
Tape the screwdriver tip before use.

**7. REMOVE ROOF DRIP SIDE FINISH MOULDING REAR LH**

- Put protective tape around the moulding.
- Pull out the moulding by hand.

**NOTICE:**

- Be careful not to damage the moulding.
- Do not remove the clips.
- In case that the clips are damaged or removed accidentally, exchange them into supplied ones.

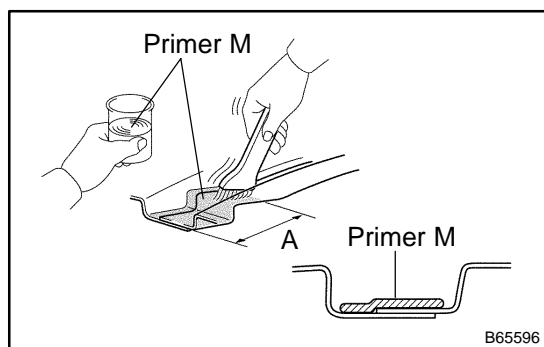


**8. REMOVE ROOF RACK BRACKET FRONT LH (w/o Roof Rack)**

- (a) Remove the 2 bolts and bracket.

**9. REMOVE ROOF RACK BRACKET REAR LH (w/o Roof Rack)**

- (a) Remove the 2 bolts and bracket.



**10. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.1**

- (a) Using a brush, coat the exposed part of the body on the vehicle side with Primer M.

**Dimension (A): 40 mm (3.125 in.)**

**NOTICE:**

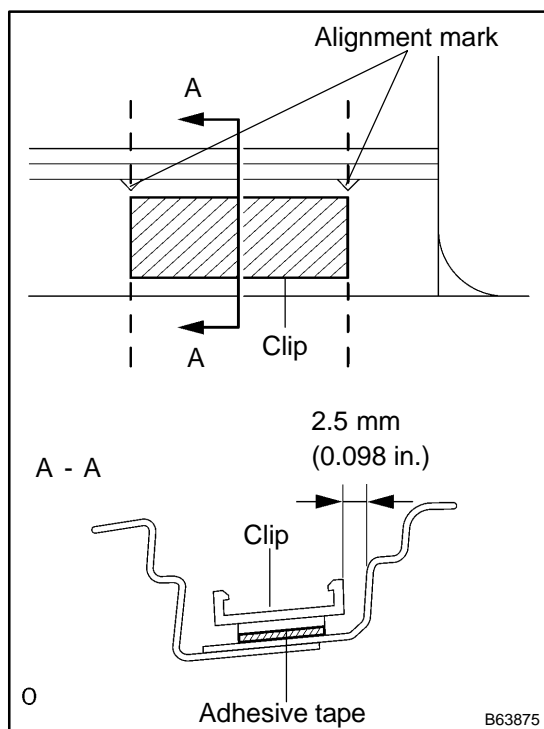
- Dry the primer coating for 3 minutes or more.
  - Do not coat the adhesive with Primer M.
  - Do not keep any of the opened Primer M for later use.
- (1) Using a heat light, heat the body and moulding.

**Heating temperature:**

|          |                         |
|----------|-------------------------|
| Body     | 40 - 60°C (104 - 140°F) |
| Moulding | 20 - 30°C (68 - 86°F)   |

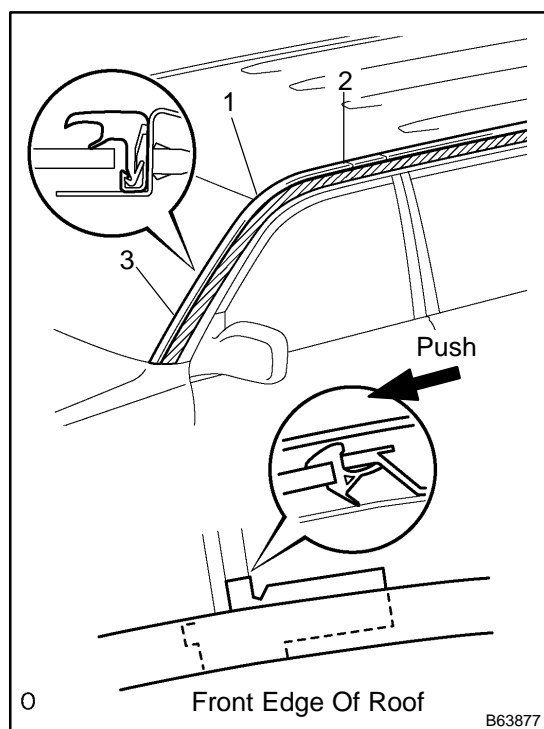
**NOTICE:**

**Do not heat the moulding and body excessively.**

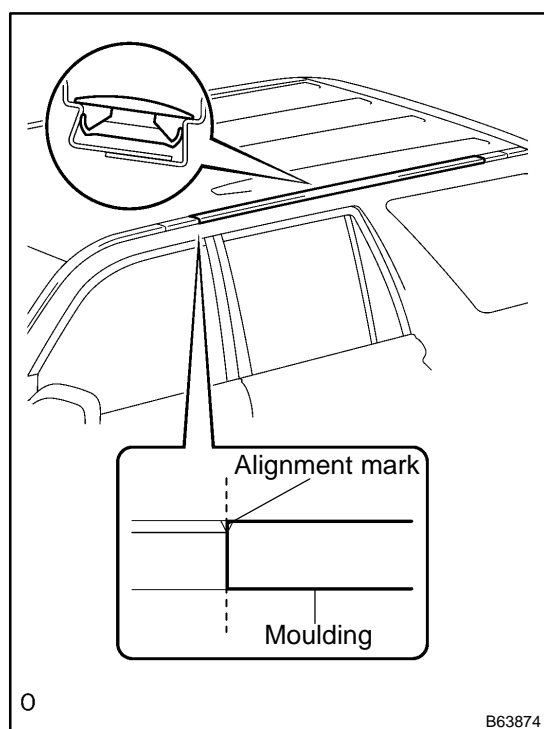


- (b) Apply new adhesive tape to the clip as shown in the illustration.

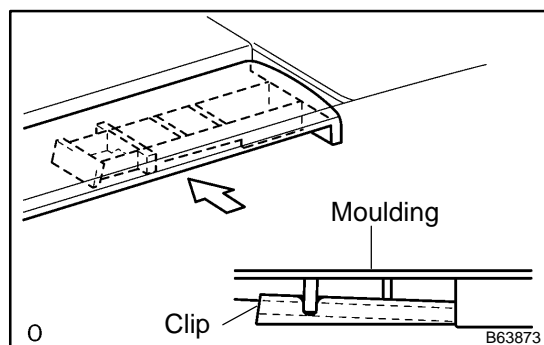
- (1) Attach the clip to the protrusion on the vehicle body with adhesive tape.

**11. INSTALL WINDSHIELD MOULDING OUTSIDE LH**

- (a) Install the moulding as shown in the illustration.
- (1) Install the middle of the moulding onto the front edge of the roof.
  - (2) Install the rear end of the moulding along the side edge of the roof.
  - (3) Install the front end of the moulding along the side edge of the windshield.

**12. INSTALL ROOF DRIP SIDE FINISH MOULDING CENTER NO.2 LH**

- (a) Install the moulding as shown in the illustration.
- (1) Aligning the front end of the moulding with the alignment mark on the body, install the moulding.

**13. INSTALL ROOF DRIP SIDE FINISH MOULDING REAR LH**

- (a) Install the moulding as shown in the illustration.