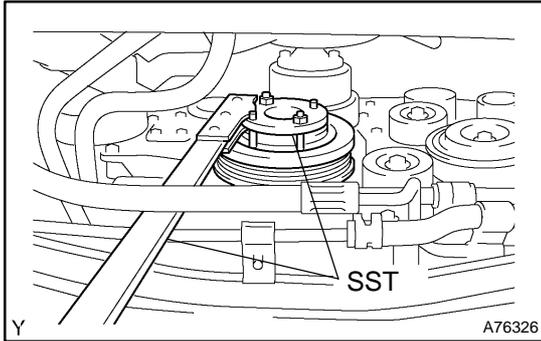


ENGINE REAR OIL SEAL (1GR-FE)

REPLACEMENT

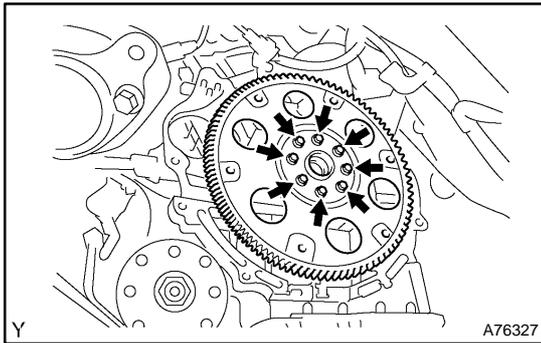
1414W-01

1. REMOVE AUTOMATIC TRANSMISSION ASSY (2WD DRIVE TYPE) (See page 40-2)
2. REMOVE AUTOMATIC TRANSMISSION ASSY (4WD DRIVE TYPE) (See page 40-9)

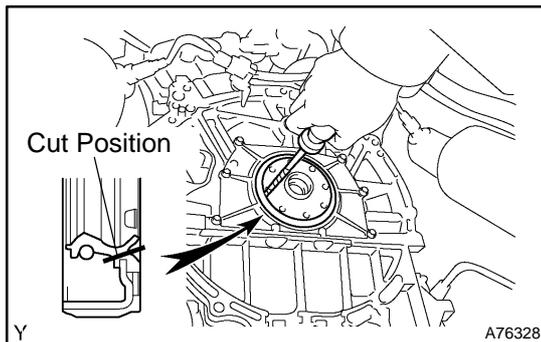


3. REMOVE DRIVE PLATE & RING GEAR SUB-ASSY

- (a) Using SST, hold the crankshaft.
SST 09213-54015 (91651-60855), 09330-00021



- (b) Remove the 8 bolts, front spacer, drive plate and rear spacer.

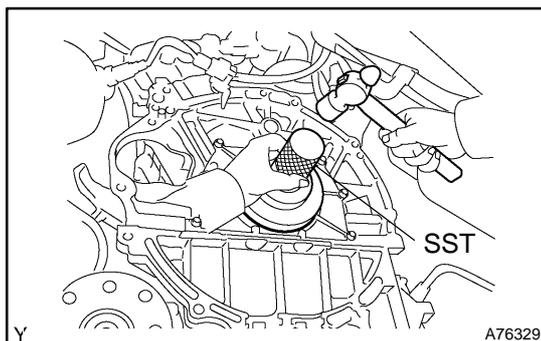


4. REMOVE ENGINE REAR OIL SEAL

- (a) Using a knife, cut off the oil seal lip.
- (b) Using a screwdriver, pry out the oil seal.

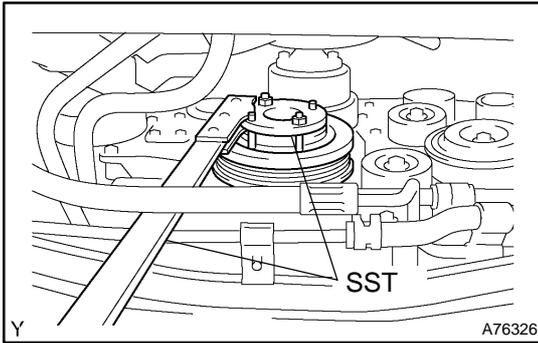
NOTICE:

Be careful not to damage the crankshaft. Tape the screwdriver tip.



5. INSTALL ENGINE REAR OIL SEAL

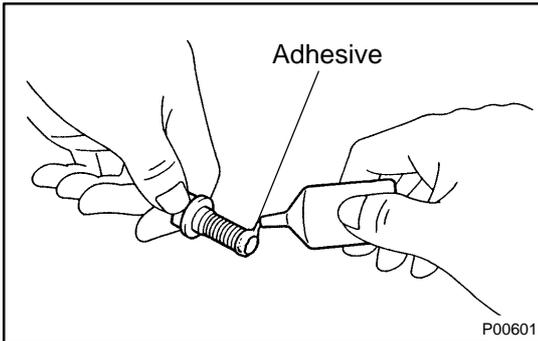
- (a) Apply MP grease to a new oil seal lip.
- (b) Using SST and a hammer, tap in the oil seal until its surface is flush with the rear oil seal retainer edge.
SST 09223-78010



6. INSTALL DRIVE PLATE & RING GEAR SUB-ASSY

(a) Using SST, hold the crankshaft.

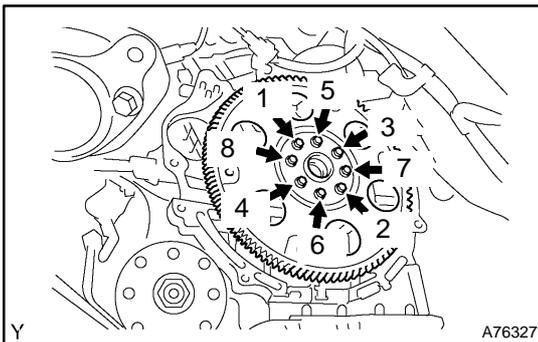
SST 09213-54015 (91651-60855), 09330-00021



(b) Apply adhesive to 2 or 3 threads of the mounting bolt end.

Adhesive:

Part No. 08833-00070, THREE BOND 1324 or equivalent



(c) Install the front spacer, drive plate and rear spacer on the crankshaft.

(d) Using several steps, install and tighten the 8 mounting bolts uniformly in the sequence as shown in the illustration.

Torque: 83 N·m (846 kgf·cm, 61 ft·lbf)

7. **INSTALL AUTOMATIC TRANSMISSION ASSY (2WD DRIVE TYPE) (See page 40-2)**

8. **INSTALL AUTOMATIC TRANSMISSION ASSY (4WD DRIVE TYPE) (See page 40-9)**