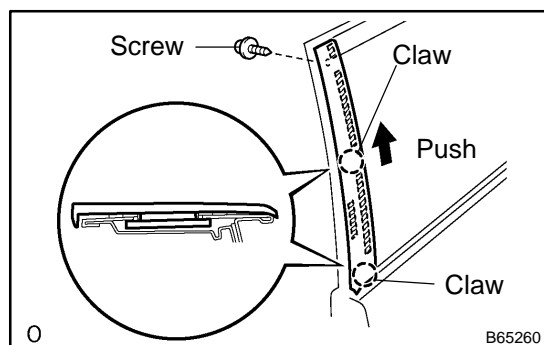


# REAR DOOR WINDOW FRAME MOULDING FRONT LH REPLACEMENT

7600S-01

## HINT:

On the RH side, use the same procedures as on the LH side.



## 1. REMOVE REAR DOOR WINDOW FRAME MOULDING FRONT LH

- Remove the screw.
- Using a heat light, heat the moulding to 40 - 60 °C (104 - 140 °F).

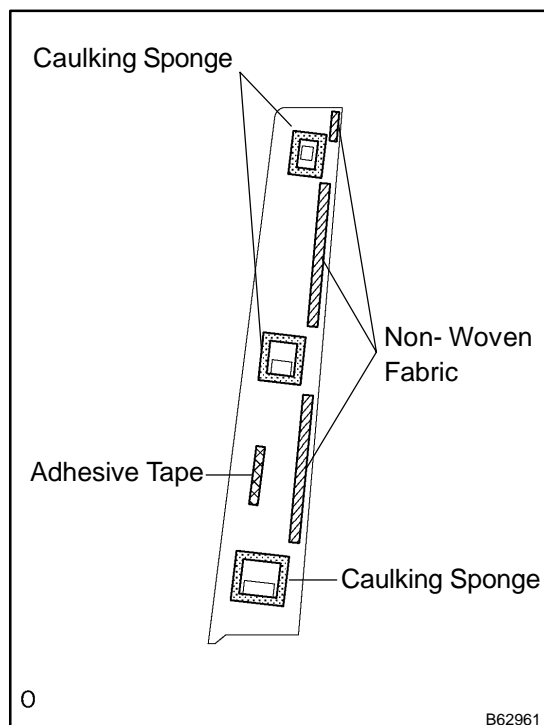
### NOTICE:

**Do not heat the moulding excessively.**

- Disengage the 2 claws by pushing the moulding and remove the moulding.

### NOTICE:

**If reusing the moulding, take care not to damage the moulding.**



## 2. INSTALL REAR DOOR WINDOW FRAME MOULDING FRONT LH

- Using a shop rag, remove the adhesive tape from the moulding.

### HINT:

Leave as much adhesive on the body as possible.

- Clean the contact surface of the body with a piece of shop rag saturated with white gasoline.

### HINT:

Even if all the adhesive has been removed, clean the body.

- Clean the outer circumference of the moulding with white gasoline.
  - Apply new adhesive tape to the moulding as shown in the illustration.
  - Using a heat light, heat the body and moulding.

### Heating temperature:

Body	40 - 60°C (104 - 140°F)
Moulding	20 - 30°C (68 - 86°F)

### NOTICE:

**Do not heat the body and moulding excessively.**

- Remove the moulding release sheet from the moulding face.

**HINT:**

Be careful for dirt or foreign objects not to stick to the adhered part when peeling off the moulding release sheet.

(d) Engage the 2 claws and install the moulding.

**NOTICE:**

**Do not apply excessive force onto the moulding, but steady pressure with your thumbs.**