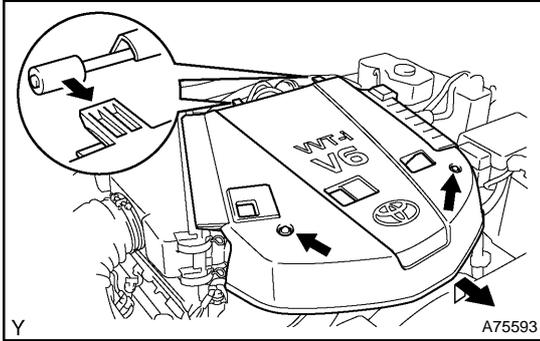


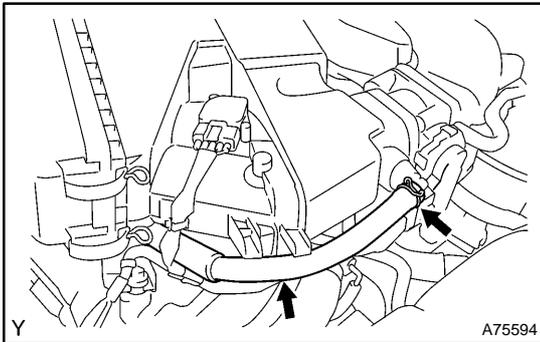
REPLACEMENT

1. DRAIN ENGINE COOLANT (See page 16-5)

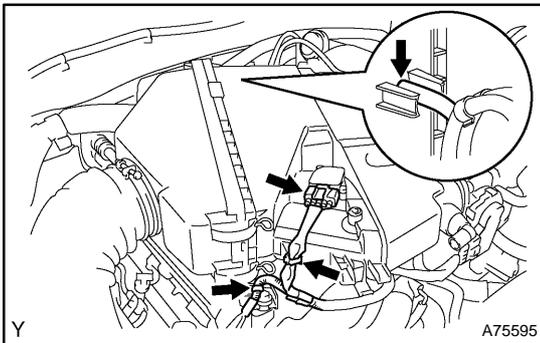


2. REMOVE V-BANK COVER

- (a) Remove the 2 nuts and V-bank cover.

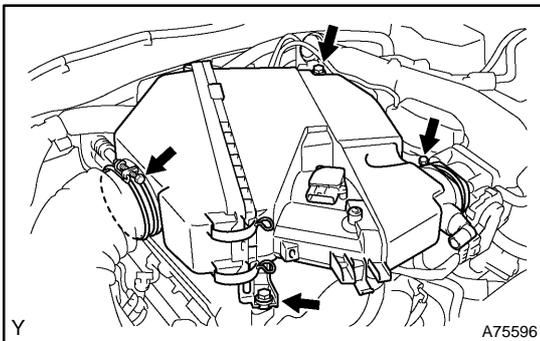


3. DISCONNECT VENTILATION HOSE NO.2

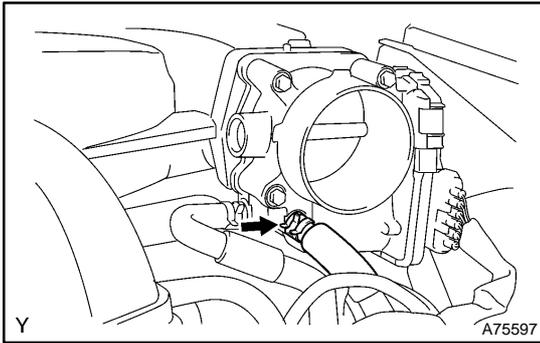


4. REMOVE AIR CLEANER ASSY

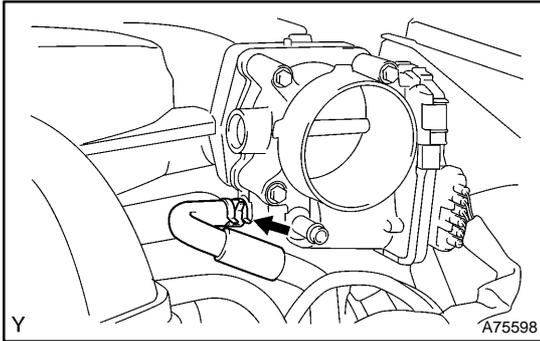
- (a) Disconnect the vacuum hose.
 (b) Disconnect the mass air flow meter connector.
 (c) Remove the 2 wire harness clamps.



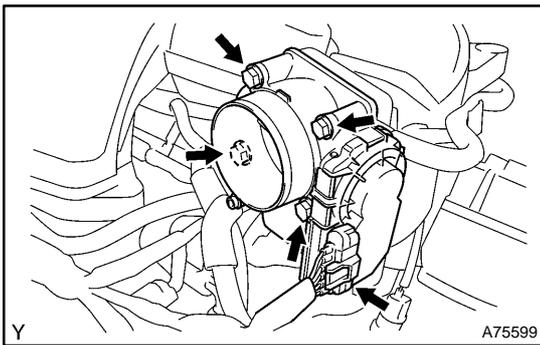
- (d) Loosen the 2 hose clamps.
 (e) Remove the 2 bolts and air cleaner



5. DISCONNECT WATER BY-PASS HOSE NO.5



6. DISCONNECT WATER BY-PASS HOSE NO.4



7. REMOVE THROTTLE W/MOTOR BODY ASSY

- (a) Disconnect the throttle motor connector.
- (b) Remove the 4 bolts, throttle w/ motor body and gasket.

8. INSTALL THROTTLE W/MOTOR BODY ASSY

- (a) Install a new gasket and the throttle w/ motor body with the 4 bolts.

Torque: 11 N·m (112 kgf·cm, 9 ft·lbf)

- (b) Connect the throttle motor connector.

9. CONNECT WATER BY-PASS HOSE NO.4

10. CONNECT WATER BY-PASS HOSE NO.5

11. INSTALL AIR CLEANER ASSY

- (a) Install the air cleaner with the 2 bolts.

Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)

12. CONNECT VENTILATION HOSE NO.2

13. INSTALL V-BANK COVER

- (a) Install the V-bank cover with the 2 nuts.

Torque: 7.5 N·m (76 kgf·cm, 66 in·lbf)

14. ADD ENGINE COOLANT (See page 16-5)

15. CHECK FOR ENGINE COOLANT LEAKS (See page 16-1)