

## OVERHAUL

### CAUTION:

- Wear the gloves, because the cutting surface of the seat back frame and seat adjuster may injure your hand.
- Work must be started 90 seconds after the ignition switch is turned to the LOCK position and the negative (-) terminal cable is disconnected from the battery.  
(The SRS is equipped with a back-up power source. If work is started within 90 seconds from disconnecting the negative (-) terminal cable of the battery, the SRS may be deployed.)

### HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- On the RH side, use the same procedures as on the LH side.

### 1. REMOVE FRONT SEAT ASSY LH

- Remove the headrest.
- Using a screwdriver, pry out the 4 seat track covers.

### HINT:

Tape the screwdriver tip before use.

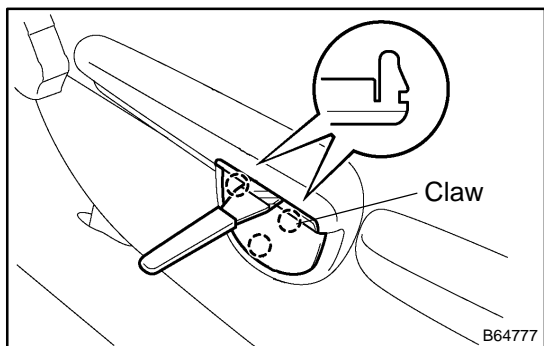
- Disconnect the connectors under the seat.
- Remove the 4 bolts and the seat assy.

### NOTICE:

Be careful not to damage the body.

### 2. REMOVE VERTICAL SEAT ADJUSTER KNOB LH

- Using a cloth or something, remove the snap rings and the vertical seat adjuster knob.



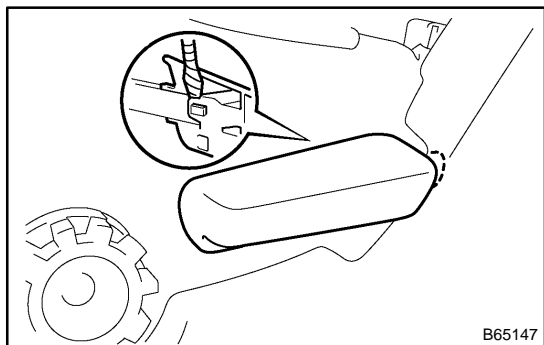
### 3. REMOVE VERTICAL ADJUSTING HANDLE NO.2

- Using a scraper, disengage the 3 claws and remove the vertical adjuster cover LH.

### HINT:

Tape the scraper tip before use.

- Remove the 2 screws and vertical adjusting handle.

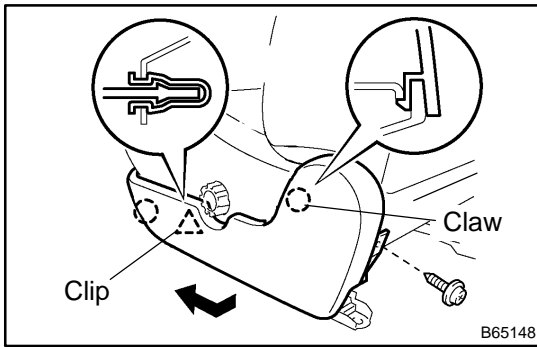


### 4. REMOVE RECLINING ADJUSTER RELEASE HANDLE LH

- Using a screwdriver, pry out the reclining adjuster release handle.

### HINT:

Tape the screwdriver tip before use.

**5. REMOVE FRONT SEAT CUSHION SHIELD LH**

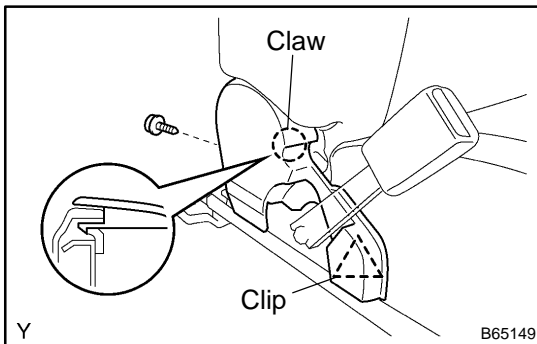
- (a) Remove the screw.
- (b) Using a screwdriver, disengage the 2 claws and clip, and remove the cushion shield.

HINT:

Tape the screwdriver tip before use.

**6. REMOVE FRONT SEAT INNER BELT ASSY LH**

- (a) Remove the nut and the inner belt assy.

**7. REMOVE FRONT SEAT CUSHION SHIELD INNER LH**

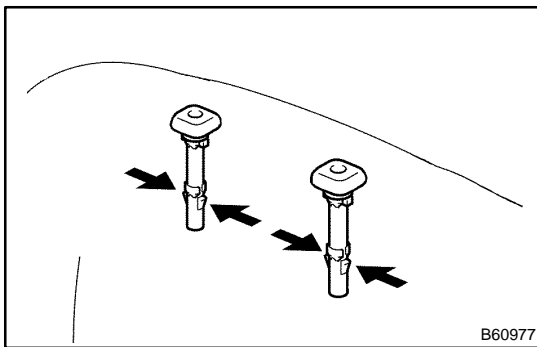
- (a) Remove the screw.
- (b) Using a screwdriver, disengage the claw and clip, and remove the cushion shield.

HINT:

Tape the screwdriver tip before use.

**8. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER**

- (a) Disengage the hook, and remove the seat cushion cover together with the pad.
- (b) Remove the hog rings, seat cushion cover.

**9. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER**

- (a) Remove the 2 headrest supports.
- (b) w/ Side airbag:  
Remove the hog rings, nut and seatback cover bracket.
- (c) Remove the hog rings and seatback cover together with the pad.
- (d) Remove the hog rings and seatback cover.

**10. REMOVE FRONT SEAT ADJUSTER SUB-ASSY LH**

- (a) Remove the 2 screws and the lumbar support adjuster assy LH.
- (b) Remove the wiring harness connector.
- (c) Remove the 2 screws and the 2 reclining adjuster inside covers LH.
- (d) Remove the 2 screws and the 2 reclining adjuster inside covers RH.
- (e) Remove the seat cushion shield lower LH.
- (f) Remove the seat cushion shield lower RH.

**11. REMOVE SEAT POSITION AIR BAG SENSOR**

- (a) Remove the screw and airbag sensor.

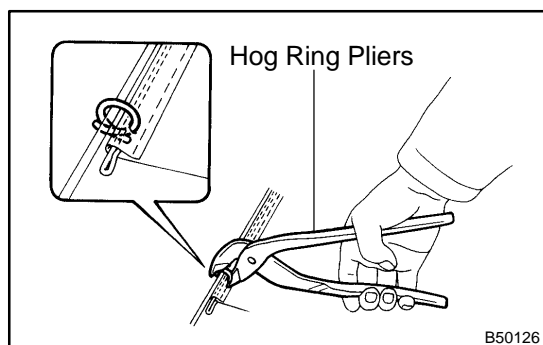
**12. INSTALL SEAT POSITION AIR BAG SENSOR**

- (a) Install the airbag sensor with the screw.

**Torque: 8.0 N·m 82 kgf·cm, 71 in·lbf)**

**13. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER**

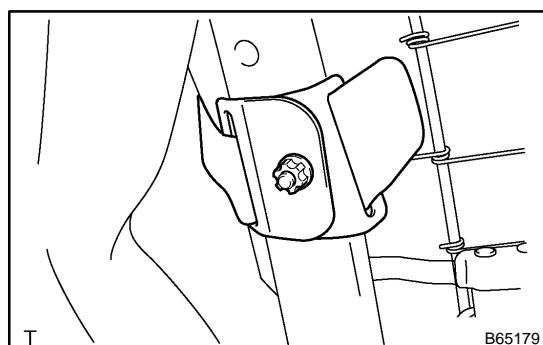
- (a) Install the lumbar support adjuster assembly LH with the 2 screws.  
 (b) Install the seatback pad.  
 (c) Cover the top of the seatback pad with the seatback cover.  
 (d) Install the 2 headrest supports.



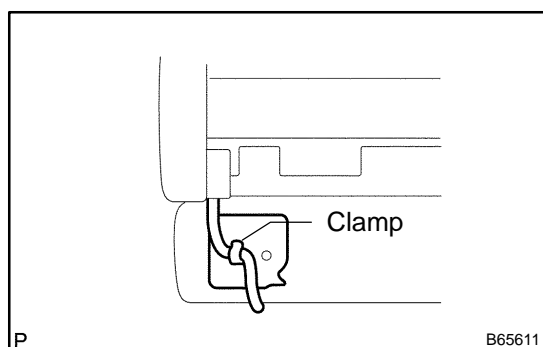
- (e) Using hog ring pliers, install the seatback cover with new hog rings to the seatback pad.

**NOTICE:**

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**



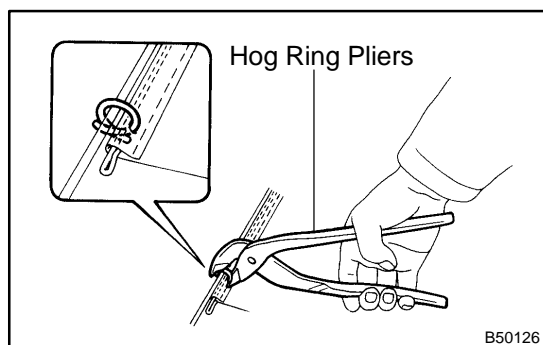
- (f) w/ Side airbag:  
 Install the seatback cover bracket with the nut.  
**Torque: 5.5 N·m (56 kgf·cm, 48 in·lbf)**



- (g) w/ Side airbag:  
 Install the wire harness and clamp of the side airbag through the seat cushion cover end.  
 (h) Using hog ring pliers, install new hog rings.

**NOTICE:**

- **Be careful not to damage the cover.**

**14. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER**

- (a) Using hog ring pliers, install the seat cushion cover with new hog rings to the seat cushion pad.

**NOTICE:**

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**

**15. INSTALL FRONT SEAT INNER BELT ASSY LH**

- (a) Install the inner belt assy with the bolt.

**Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)**

**16. INSTALL FRONT SEAT ASSY LH**

- (a) Place the seat in the cabin.

**NOTICE:**

**Be careful not to damage the body.**

- (b) Connect the connectors under the seat.

- (c) Install the seat assy with the 4 bolts.

**Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)**

- (d) Install the 4 track covers.

- (e) Install the headrest.

- (f) When sliding the seat, check that the both sides of the adjuster will lock simultaneously.

**HINT:**

Check that the seat adjuster locks.