

STARTER ASSY (1GR-FE (4WD))

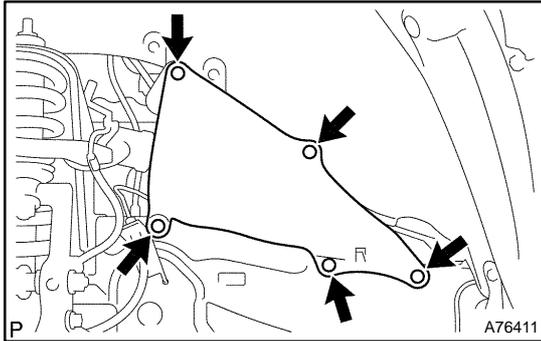
REPLACEMENT

190KU-01

1. REMOVE ENGINE UNDER COVER ASSY REAR

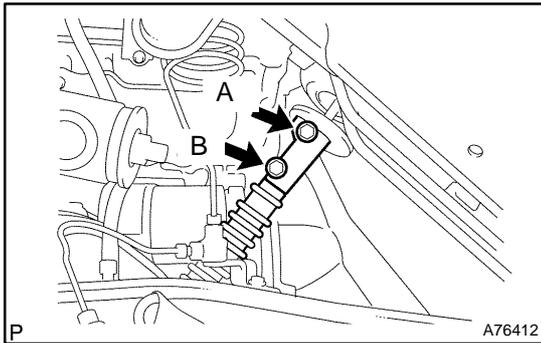
- (a) Remove the 4 bolts and engine under cover assy rear.

2. REMOVE EXHAUST FRONT PIPE ASSY NO.2 (See page 15-2)



3. REMOVE FRONT FENDER SPLASH SHIELD REAR LH

- (a) Remove the 5 clips and front fender splash shield rear LH.



4. SEPARATE STEERING INTERMEDIATE SHAFT SUB-ASSY NO.2

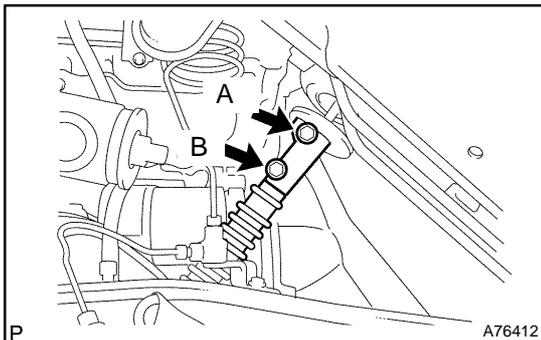
- (a) Loosen the bolt A and remove the bolt B, then separate the steering intermediate shaft No. 2.

5. REMOVE STARTER ASSY

- (a) Disconnect the terminal 50 connector from the starter assy.
 (b) Remove the nut and disconnect the wire harness from the terminal 30.
 (c) Remove the 2 bolts and starter assy.

6. INSTALL STARTER ASSY

- (a) Install the starter assy with the 2 bolts.
Torque: 37 N·m (377 kgf·cm, 27 ft·lbf)
 (b) Connect the wire harness to the terminal 30 and install the nut.
Torque: 9.8 N·m (100 kgf·cm, 7 ft·lbf)
 (c) Connect the terminal 50 to the starter assy.



7. INSTALL STEERING INTERMEDIATE SHAFT SUB-ASSY NO.2

- (a) Install the steering sliding yoke to steering intermediate shaft No. 2.
 (b) Install the bolt B and tighten the bolt B and A.
Torque: 36 N·m (370 kgf·cm, 27 ft·lbf) for bolt A, B

8. INSTALL FRONT FENDER SPLASH SHIELD REAR LH

- (a) Install the front fender splash shield rear LH with the 5 clips.

9. INSTALL EXHAUST FRONT PIPE ASSY NO.2 (See page 15-2)**10. INSTALL ENGINE UNDER COVER ASSY REAR**

- (a) Install the engine under cover assy rear with the 4 bolts.

Torque: 29 N·m (296 kgf·cm, 21 ft·lbf)