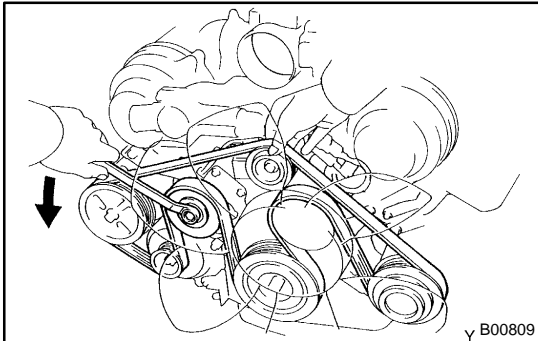


FAN AND GENERATOR V BELT (2UZ-FE) REPLACEMENT

14072-03



1. REMOVE FAN AND GENERATOR V BELT

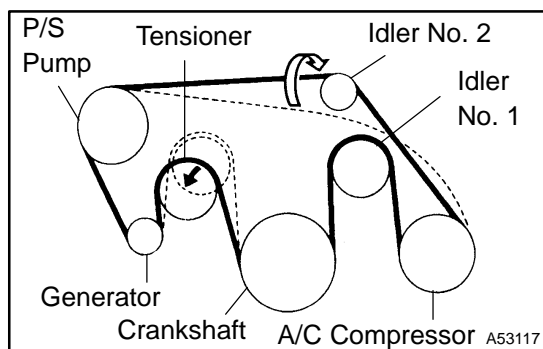
- (a) Loosen the belt tension by turning the belt tensioner counterclockwise, and remove the drive belt.

HINT:

The pulley bolt for the belt tensioner has a left - hand thread.

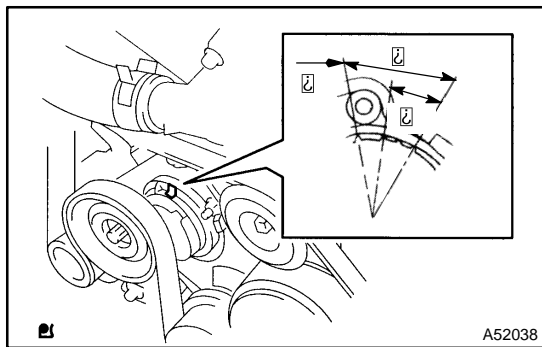
2. INSPECT V-RIBBED BELT TENSIONER ASSY

- (a) Remove the V belt from the tensioner pulley. Then check that nothing gets caught the tensioner by turning it clockwise and counterclockwise.
- (b) When a malfunction exists, replace the tensioner.



3. INSTALL FAN AND GENERATOR V BELT

- (a) Set the V belt to everything except the idler pulley No. 2, as shown in the illustration.
- (b) Loosen the V belt by turning the belt tensioner counterclockwise.
- (c) Then set the V belt to the idler pulley.



- (d) After a new belt has been installed, check that the mark is within the B range as shown in the illustration.