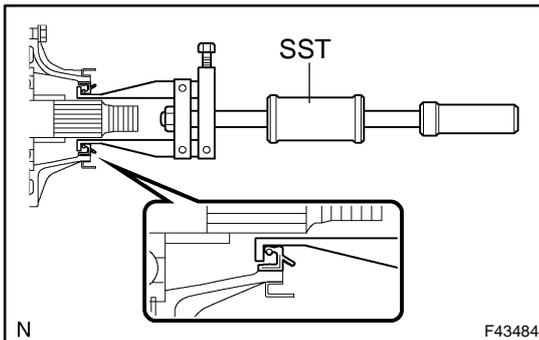


OIL (TRANSFER EXTENSION FRONT HOUSING SUB-ASSY) SEAL

3102G-03

REPLACEMENT

1. DRAIN TRANSFER OIL
2. REMOVE TRANSFER CASE LOWER PROTECTOR (See page 31-12)
3. REMOVE AUTOMATIC TRANSMISSION W/TRANSFER (See page 40-13)
4. REMOVE OUTPUT SHAFT COMPANION FLANGE SUB-ASSY (See page 31-12)

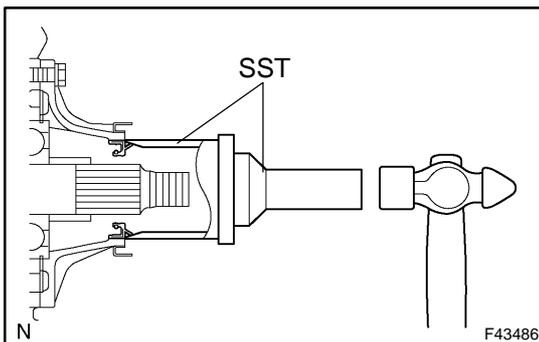


5. REMOVE OIL (TRANSFER EXTENSION FRONT HOUSING SUB-ASSY) SEAL

- (a) Using SST, remove the oil seal.
SST 09308-00010

NOTICE:

Do not damage the oil-seal fitted surface of the extension housing sub-assy rear.



6. INSTALL OIL (TRANSFER EXTENSION FRONT HOUSING SUB-ASSY) SEAL

- (a) Coat the lip of a new oil seal with the MP grease.
- (b) Using SST and a hammer, drive in the oil seal until its surface is flush with the housing upper surface.
SST 09223-4601 1, 09631-32020

7. INSTALL OUTPUT SHAFT COMPANION FLANGE SUB-ASSY (See page 31-12)
8. INSTALL AUTOMATIC TRANSMISSION W/TRANSFER (See page 40-13)
9. INSTALL TRANSFER CASE LOWER PROTECTOR (See page 31-12)
10. ADD TRANSFER OIL (See page 31-3)
11. ADD AUTOMATIC TRANSMISSION FLUID (See page 40-13)
12. INSPECT AUTOMATIC TRANSMISSION FLUID (See page 40-13)
13. WARMING UP
14. DRIVING TEST